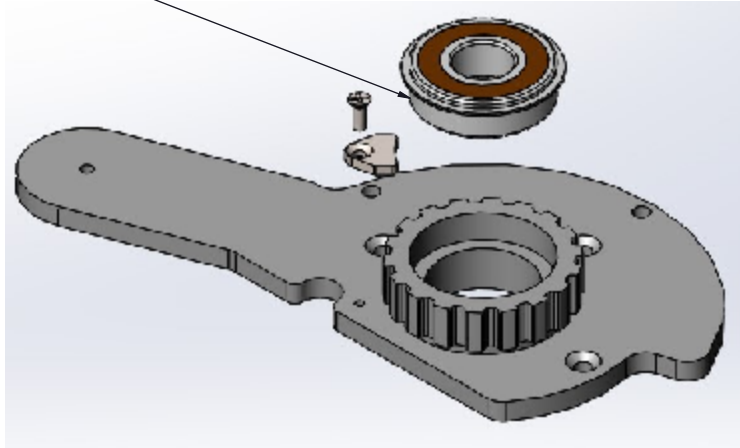


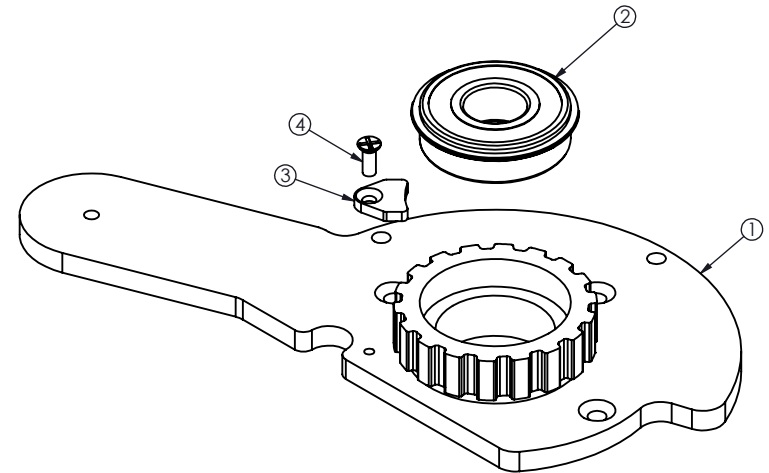
STEP 1: WITH ARBOR PRESS, PRESS ITEM# ② INTO GEAR OR USE PRESS FIT LOCKTITE TO HOLD BEARING INTO PLACE.

STEP2: MOUNT BELT GUIDE ITEM# ③ WITH 6-32 SCREW ITEM# ④ .

NOTE: LOCKTITE
AROUND THIS FACE.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	DD8-WSA-010	ARM DRIVE GEAR WELDMNT	1
2	6203-2RSNR	ARM MOUNT BEARING	1
3	DD8-107	BELT GUIDE,MAIN ARM	1
4	KFC6C37/Z	6-32 x 3/8 Phillips Flat Head SC	1



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		ARM DRIVE GEAR ASSEMBLY	
All Weld Notes Comply With AWS A2.4-98 Standards		DRAWN BY dlocul	DATE 10/4/2023
		CHECKED BY	REVISION