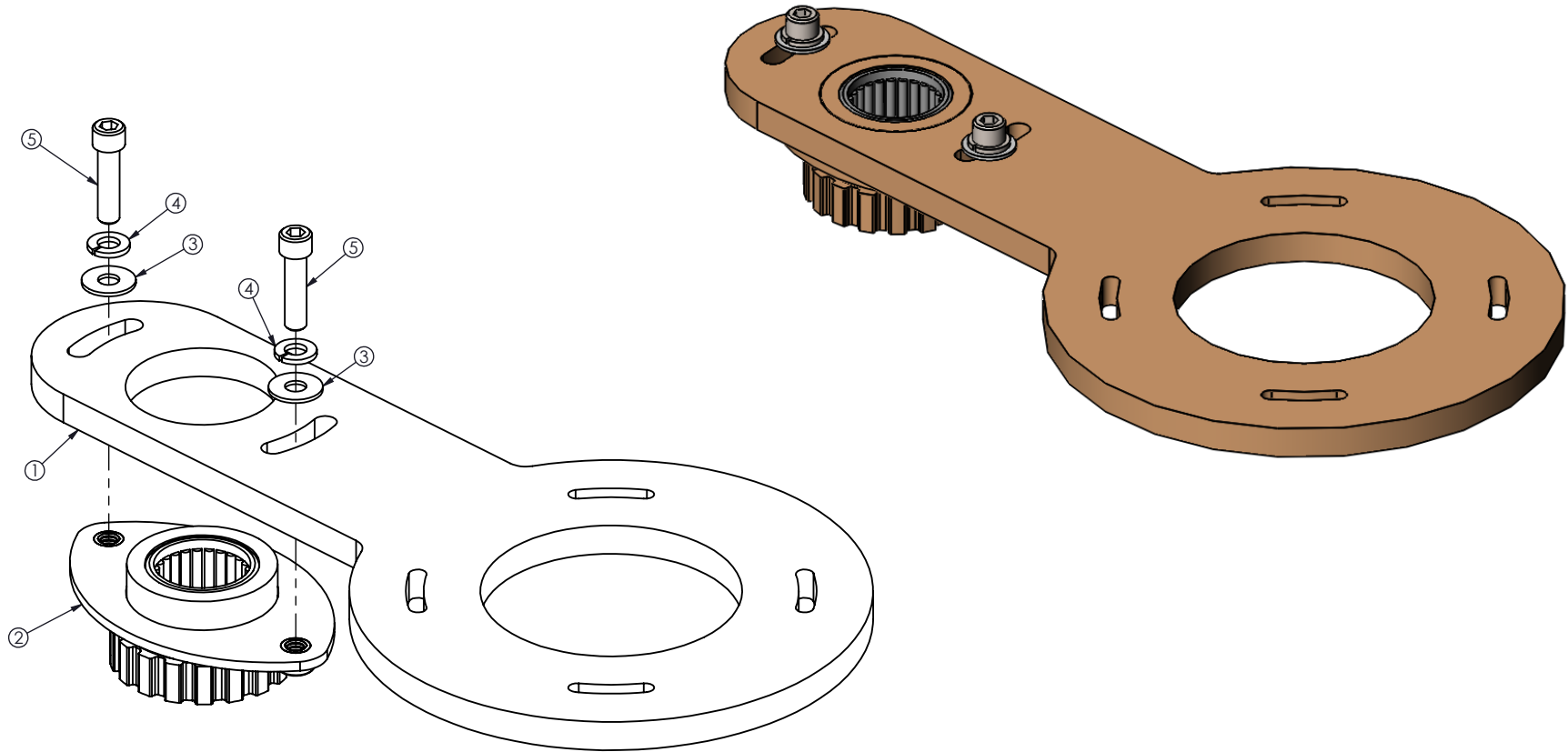


ASSEMBLY INSTRUCTIONS

STEP 1: PLACE ITEM# ② THROUGH HOLE IN ITEM# ①, USE ITEMS# ③ ④ ⑤ TO SECURE PHASING PULLEY TO ARM, CENTER SCREWS IN SLOT AND SNUG FOR LATER ADJUSTMENT.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	DD8-20	Outer Swing Arm	1
2	DD8-SA-003	PHASING PULLEY ASSEMBLY	1
3	WSS25N-S	1/4" FLAT WASHER	2
4	LMS25M/Z	1/4" Split Lock Washer (Zinc)	2
5	KCS10F100/Z	1/4-20 x 1" SOC CAP SCREW	2



est. 1967 HAMILTON CUSTOM MADE SECURITY	PROPRIETARY AND CONFIDENTIAL THESE DRAWINGS ARE THE PROPERTY OF HAMILTON SAFE CO. AND SHALL NOT BE REPRODUCED, COPIED, USED AS THE BASIS FOR MANUFACTURE OR SALE OF APPARATUS WITHOUT PERMISSION	TITLE OUTER ARM ASSEMBLY	
	All Weld Notes Comply With AWS A2.4-98 Standards	PART NUMBER DD8-SA-021	DATE 3/4/2024
DRAWN BY diocul		CHECKED BY	REVISION