SteP :: SLAH WITH DOOR GUIDE MOUNT IIEME (3) ITEM NO. PART MUMBER GAGE DESCRIPTION OTH 1	\backslash						
StEP 1: START WITH DOOR CUIDE MOUNT ITEME (3). 1 10 JBR 44-1 TICAS SS MOUNT, WAR PAUS 1 StEP 1: START WITH DOOR CUIDE MOUNT ITEME (3). 1 10 JBR 44-1 TICAS SS MOUNT, WAR PAUS 1 StEP 1: START WITH DOOR CUIDE MOUNT ITEME (3). 10 JBR 44-1 TICAS SS MOUNT, WAR PAUS 1 StEP 2: WITH (2) B/32 x 3716' SCREWS ITEME (3). THROUGH SIDE 432 x 3716' SCREWS ITEME (3). THROUGH SIDE 9: 2: WITH (2) B/32 x 3716' SCREWS ITEME (3). THROUGH SIDE 432 x 3716' SCREWS ITEME (3). THROUGH SIDE 9: 2: WITH (2) SCREWS ITEME (4). SECURE THE WOUNT ITEME (2). THR 425 MEU (2). THROUGH SIDE 9: 2: WITH (2) SCREWS ITEME (4). SECURE THE WEAR PAOS TEME (2). TO THE WEAR PAD WOUNT, IEME (2) CORE X. SEP 2: WITH (2) SCREWS ITEME (4). SECURE THE SEP 2: WITH (2) SCREWS ITEME (2). SEP 2: WITH (2) SCREWS ITEME (4). SECURE THE WEAR PAOS TEME (2) TO THE WEAR PAD SEP 2: STHP ASSEMELY ASIDE FOR LATER ASSEMBLING THE SEP 2: STHP ASSEMELY ASIDE FOR LATER ASSEMBLING THE SEP 2: STHP ASSEMELY ASIDE FOR LATER ASSEMBLING THE			ITEM NO.	PART NUMBER	GAGE	DESCRIPTION	QTY.
3 30 14 14 ANDRE 20102 11 12 MONED DOOR GUIDE LETT 12 1 1 14 14 14 14 14 12		STEP 1: START WITH DOOR GUIDE MOUNT ITEM# (3	3). 1				1
Image: start of the start	and		2	BX-954		WEAR PAD	2
S MX8625/7 8-32 X 3/16 PH. IRS. HD. SC 2 S MX8625/7 8-32 X 3/16 PH. IRS. HD. SC 2 S MX8625/7 8-32 X 3/16 PH. IRS. HD. SC 2 S MX8625/7 8-32 X 3/16 PH. IRS. HD. SC 2 S MX8625/7 8-32 X 3/16 PH. IRS. HD. SC 2 S MX8625/7 8-32 X 3/16 PH. IRS. HD. SC 2 S MX8625/7 B-32 X 3/16 PH. IRS. HD. SC 2 S MX8625/7 B-32 X 3/16 PH. IRS. HD. SC 2 S MX8625/7 B-32 X 3/16 PH. IRS. HD. SC 2 S FEP 2: WITH [2] 8/32 X 3/16 * SCREWS IRAN (3) BECURE THE WEAR PADS IREM? (2) TO THE WEAR PAD MOUNT. 3 9 9 S FEP 2: STEP ASSEMBLY ASIDE FOR LATER ASSEMBLING THE 9 9 9 9 S FEP 3: STEP ASSEMBLY ASIDE FOR LATER ASSEMBLING THE VIEW CONC 9 9 9 9 9 S FEP 3: STEP ASSEMBLY ASIDE FOR LATER ASSEMBLING THE VIEW CONC 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9<			3	DD8-80-1	14 GA HRPO	MOUNT, DOOR GUIDE LEFT	1
StEP 2: WITH (2] 8/32 x 3/16* SCREWS ITEM# (2) TO ASSEMBLY. StEP 2: WITH (2] 8/32 x 3/16* SCREWS ITEM# (2) TO ASSEMBLY. StEP 2: WITH (2] SCREWS ITEM# (2) TO ASSEMBLY. StEP 2: WITH (2] SCREWS ITEM# (2) TO THE WEAR PAD MOUNT ITEM! (2) TO THE WEAR PAD StEP 2: WITH (2] SCREWS ITEM# (2) TO THE WEAR PAD StEP 2: WITH (2] SCREWS ITEM# (2) TO THE WEAR PAD StEP 3: STEP ASSEMBLY ASDE FOR LATER ASSEMBLING THE StEP 3: STEP ASSEMBLY ASDE FOR LATER ASSEMBLING THE StEP 3: STEP ASSEMBLY ASDE FOR LATER ASSEMBLING THE			4	MXF8C25/UCZ		8-32 X 1/4" PH, FT, HD, SC	2
SLOTS IN DOOR GUIDE MOUNT & SECURE WEAR PAD MOUNT ITEMN (1) TO ASSEMBLY. STEP 2: WITH (2) SCREWS ITEMN (2) SECURE THE WEAR PADS ITEMA(2) TO THE WEAR PAD MOUNT. STEP 3: STEP ASSEMBLY ASIDE FOR LATER ASSEMBLING THE STEP 3: STEP ASSEMBLY ASIDE FOR LATER ASSEMBLING THE STEP 3: STEP ASSEMBLY ASIDE FOR LATER ASSEMBLING THE THE THE THE THE THE THE THE THE THE THE			5	MXT8C25/Z		8-32 X 3/16 PH, TRS, HD, SC	2
AWS A2-4% Standards PPC 2/3/2021		SLOTS IN DOOR GUIDE MOUNT & SECURE MOUNT ITEM# 1 TO ASSEMBLY. STEP 2: WITH (2) SCREWS ITEM# 4 SECURE THE WEAR PADS ITEM# 2 TO THE WEAR PAD MOUNT.	WEAR PAD			TITLE GUIDE ASSEMBLY RIGHT, REAR DOOR PART NUMBER DD8-SA-014 DD8-SA-014 DATE[CHECKED BY DATE]) REVISION
	J			Arrs A2.4-90			