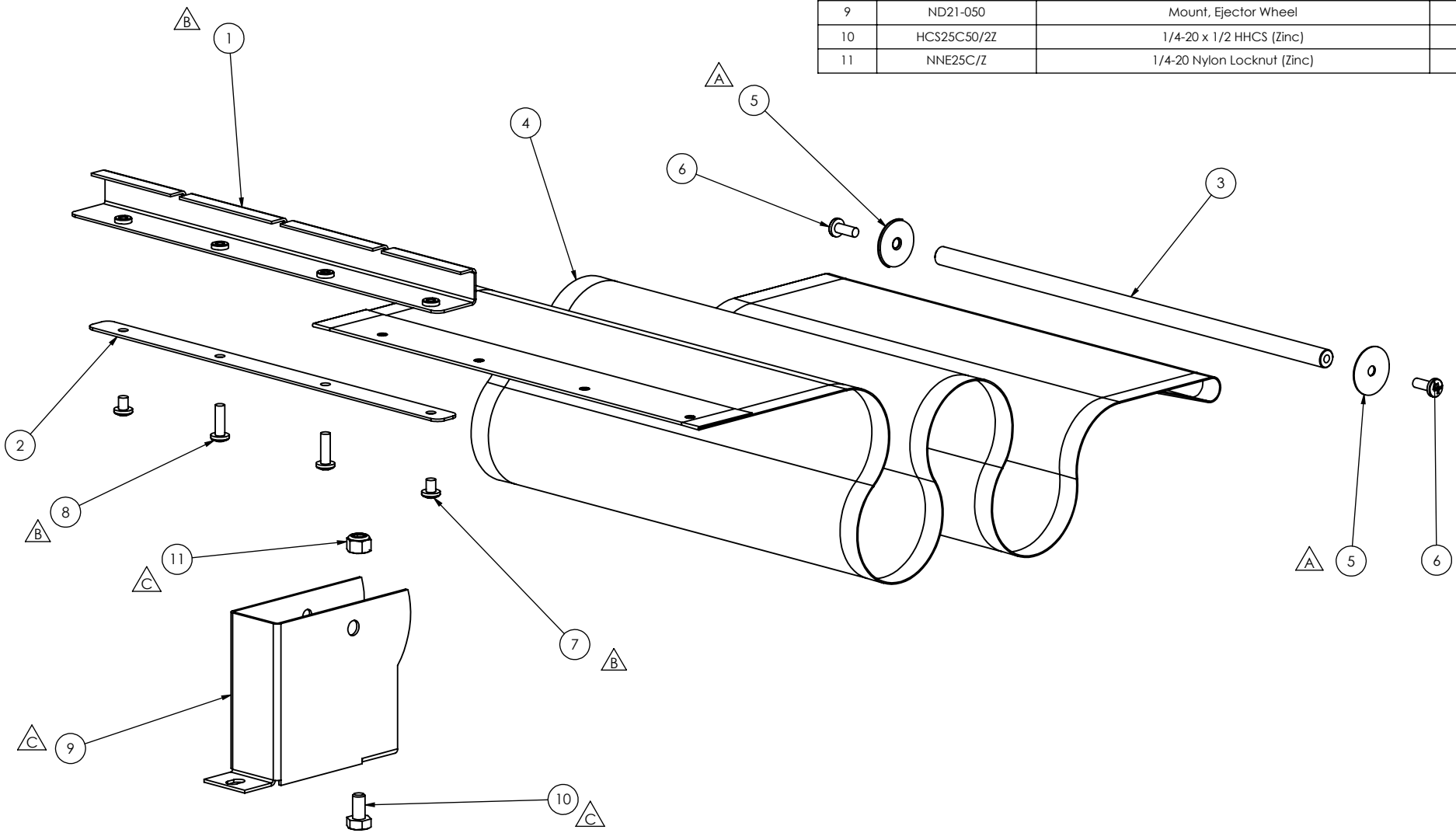
ITEM NO.	PartNo	DESCRIPTION	QTY.
1	ND21-208	Mounting Channel, Flex Chute on Original Design	1
2	ND21-202	Flex Chut Clamp Strip	1
3	B3569	Tie Rod, Flex Chute Upper	1
4	B8391-2	29" Long Extended Flex Chute	1
A 5	WFE10N100/Z	Fender Washer, #10 x 1"OD, Zinc	2
6	MXP10F50/Z	10-32 x 1/2 Phillips Pan (Zinc)	2
7	MXP10F25/Z	10-32 x 1/4 Phillips Pan (Zinc)	2
8	MXP10F62/Z	10-32 x 5/8 Phillips Pan MS (Zinc)	2
9	ND21-050	Mount, Ejector Wheel	1
10	HCS25C50/2Z	1/4-20 x 1/2 HHCS (Zinc)	1
11	NNE25C/Z	1/4-20 Nylon Locknut (Zinc)	1



Revision Table			
REV.	DESCRIPTION	DATE	INT
A	WFE10N100/Z was B8391-1	5/15/2024	BD
B	Changed mounting bracket to fit over gate pivot shaft, Screws changed too	9/20/2024	BD
C	Added Ejector Wheel Mount and Hardware	10/4/2024	BD

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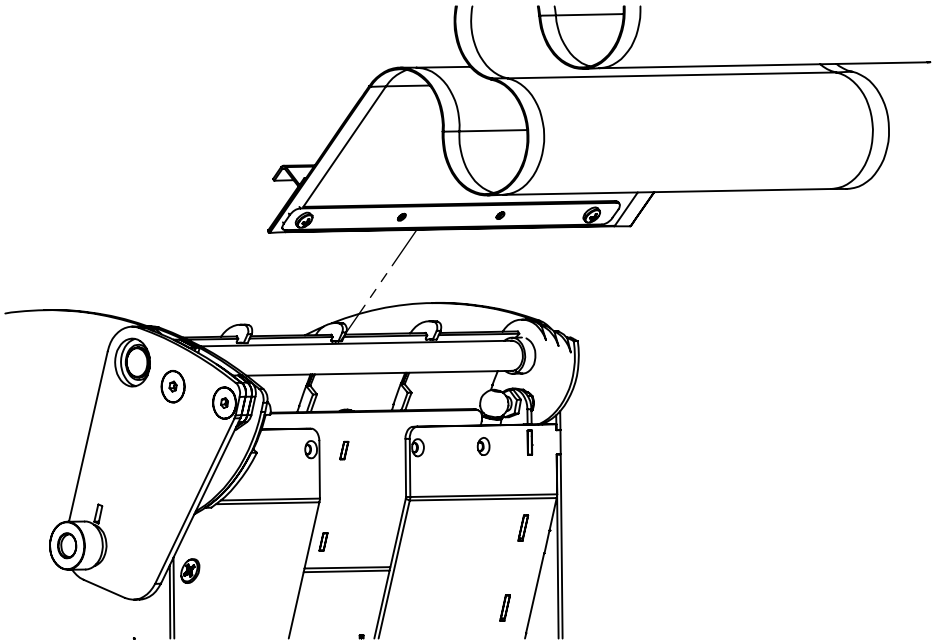
TITLE
29" Long Extended Flex Chute Kit

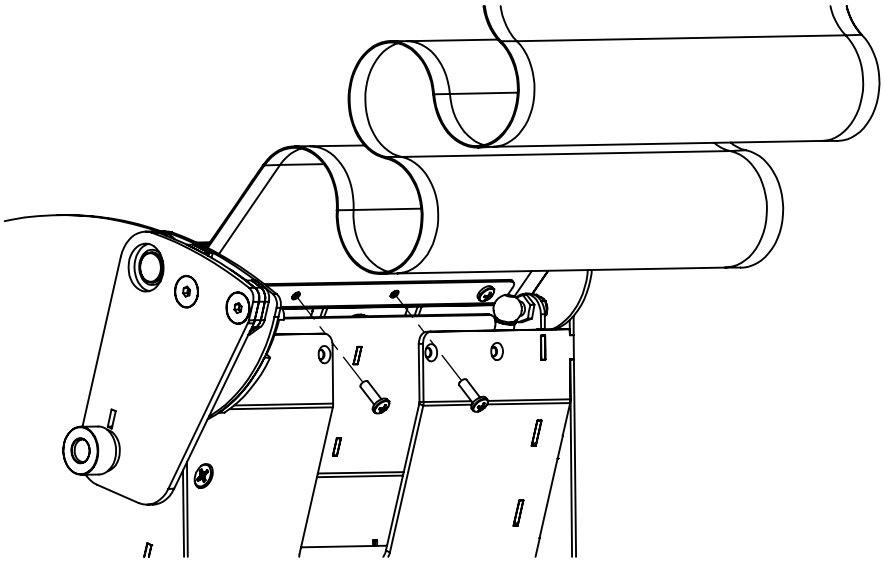
PART NUMBER
OAK-FLEX-29

DRAWN BY	DATE	CHECKED BY	DATE	REVISION
BilDet	3/7/2024			C

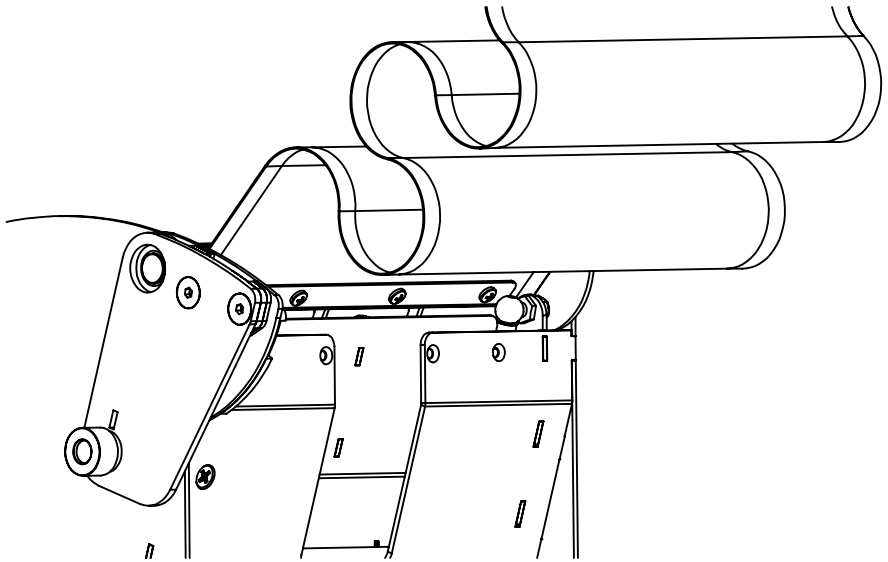
Step #1 With two center screws loosened or removed, insert flex chute mounting bracket (ND21-208) over gate pivot shaft as shown.



Step #2 Apply thread locker to two 10-32 x 5/8 screws. Tighten screws securing bracket to gate pivot shaft and flex chute to bracket.



Step #3 Test operation of hopper with flex chute installed.



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TITLE: 29" Long Extended Flex Chute Kit

PART NUMBER: OAK-FLEX-29

DRAWN BY	DATE	CHECKED BY	DATE	REVISION
BilDet	3/7/2024			