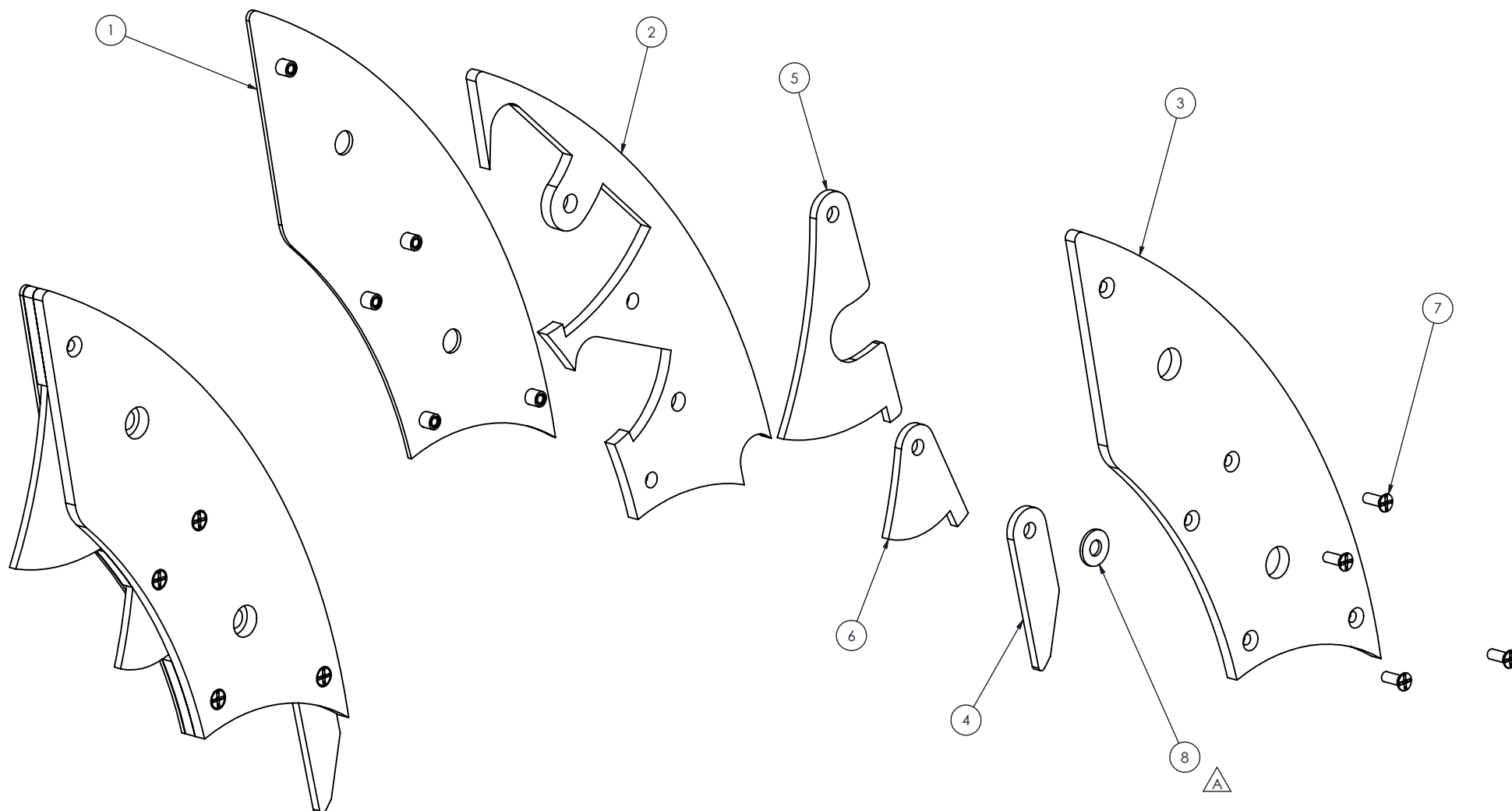


- 1) Place Mid Plate on Main Plate
- 2) Slip the three Detent Levers on the corresponding standoffs
- 3) Install one #10 Washer on Small Lower Detent Pivot
- 4) Place the cover plate on top of the assembly
- 5) Install five 6-32 x 3/8 Flat Head screws to secure assembly together
- 6) Make sure all three detent levers freely move

ITEM NO.	PartNo	DESCRIPTION	Material	QTY.
1	ND21-034	Detent Main Plate	16 GA HR Steel	1
2	ND21-035	Detent Mid Plate	7 GA HR Steel	1
3	ND21-033	Detent Cover Plate	7 GA HR Steel	1
4	ND21-103	Lever 1, Detent	11 GA Stainless Steel	1
5	ND21-102	Lever 2, Detent	11 GA Stainless Steel	1
6	ND21-036	Lever 2, Detent	11 GA Stainless Steel	1
7	MXF6C37/Z	6-32 x 3/8 Phillips Flat Head MS (SS)		4
8	WUS10N/Z	#10 (3/16) USS Flat Washer - Z		1



Revision Table		
REV.	DESCRIPTION	DATE
A	Added #10 washer to lower detent lever spacing	10/25/2023

est. 1967
HAMILTON
 CUSTOM MADE SECURITY

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TITLE			
Detent Assembly, Oakley			
PART NUMBER			
OAK-DTNT			
DRAWN BY	DATE	CHECKED BY	DATE
BlDet			
REVISION			
A			