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Model **HA-47**
with I/O Controller
Serial #1254 and higher

Installation and Service Manual

Important Notice:

HA-47 Units

Check electrical components and connectors for proper fit in their sockets. Vibrations created from shipping can cause electrical components and connectors to become loose in their sockets.

All Micro-Switches should be checked for proper adjustment and operation by manually moving the door and safety bar before operating unit. This will insure that all adjustments and operations are satisfactory.

Check the wiring details sheet for the proper field connections.

HA47

The Hamilton Model HA-47 was designed to accommodate large heavy transactions typically required by commercial customers. It utilizes 4" by 7" inch oval shaped steel tubing and tube bends with a centerline radius of 48 inches. Tubes are joined with a seal and clamp over flared tube ends.

Operation:

The teller station has two operator controls:

1. Teller Send (operated by opening and closing the teller door)
 - The teller closes the teller unit door to send the carrier to the customer station. Opening the door stops the carrier.
2. Teller Recall
 - Momentarily pressing the teller recall button returns the carrier to the teller station. The teller recall button will stop the carrier if it is in transit to the customer and return it to the teller station.

The customer station has two operator controls:

1. Send Carrier
 - The customer presses the Send switch to return the carrier to the teller. The Customer Send switch is disabled when the carrier is in the teller station.
2. Teller Call
 - The customer presses the Call switch to ring the teller call tone on the intercom system.

There is a safety plate on the customer unit which, if operated, will reopen the door and cancel the send function. The obstruction can be removed and the send button can be press to start the procedure.

Motor run timers:

The HA47 system employs both carrier arrival switches and maximum run timers for each motor. In normal circumstances the limit switches and carrier arrival switches will shut off the motors, but in case of improper adjustment or failure, there are preset maximum run times for each motor to prevent system damage. The times exceed the normal time required to operate normally.

Maximum Run Times:

Door Motors 15 seconds

Turbine 180 seconds

The system can be reset by opening and closing the teller door after it has shut down due to maximum run time.

Service

Electrical

The customer unit requires a dedicated 30 amp electrical circuit to power the unit and blowers. A single connection is made on the customer unit electrical control panel as shown in figure #3.

A Programmable Logic Controller is located in the HA 47 customer unit. Connection between the customer and teller unit is made using standard category 5 (CAT5) cable with RJ-45 connectors shown in figure #2.

The switches on the HA 47 are as follows

Teller Unit

Operators Control
 Teller Send
 Teller Recall
Operational Control
 Carrier Present

Customer Unit

Operators Control
 Customer Send
 Call Teller
Operational Control
 Door Open
 Door Closed
 Carrier Present
 Door Safety

Indicator Lights

The PLC has indicator lights located on the control circuit board mounted in the customer unit. These lights are very beneficial when trouble shooting a technical problem with the system. The PLC has an input from each of the above switches. These switches signal the PLC when they are operated and a light corresponding to the input is either turned on or off. The PLC has relay closure outputs to control external devices such as blower or door motors. When an output is active, a corresponding light is turned on. Troubleshooting is greatly aided by observing the input/output lights.

<u>Action</u>	<u>Light condition</u>
Teller Door Closed	ON
Customer Send Pressed	ON
Teller Recall Pressed	ON
Customer Door is Closed	OFF
Customer Door is Open	OFF
Customer Door Safety is operated	OFF
Teller Carrier Present switch is operated	ON
Customer Carrier Present is operated	ON
Call Teller Button Pressed	ON

Note: For safety reasons the door limit and safety bar switches are wired so that the input must be present before the motor will run and the motor stops when the input is lost.

Control Board Details

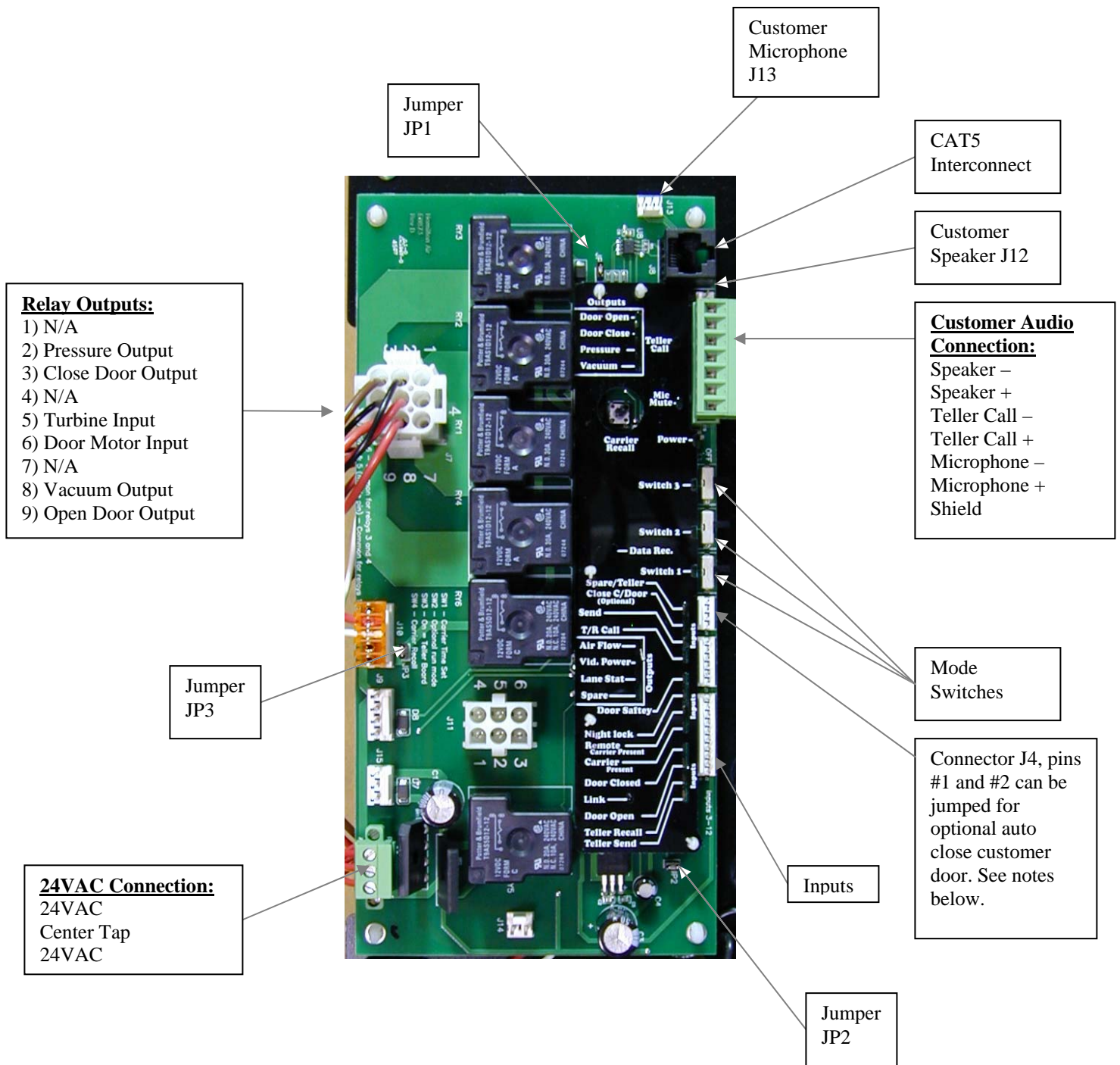


Figure #1

Control Board Component Description and Function

SW1	Switch 1: <u>Blower Run Time Set.</u> “Off” is normal setting. Switching “On” enables blower “Time-Set” mode. See “Blower Run Time Set” for full instructions on setting this function. <ul style="list-style-type: none"> •Activate “Turbine Test Mode” by holding SW4 while switching SW1 “On” if customer door is open and turbines are connected to this control board. Send and teller call will activate the pressure and vacuum turbines. •If SW3 is turned on before SW1, the unit will enter “Door Test Mode” which allows send and teller call buttons to operate the customer door motor open and closed.
SW2	Switch 2: <u>Turbine Mode.</u> “On” is normal setting for HA47 systems.
SW3	Switch 3: <u>Unit Selection.</u> “Off” is normal setting for HA47 systems.
SW4	Switch 4: <u>Recall Switch.</u> Momentarily pressing switch recalls carrier to customer unit.
JP1	Jumper 1: <u>Multiple Board Jumper.</u> Jumper “On” for HA47 systems.
JP2	Jumper 2: <u>Remote Input Jumper.</u> Jumper “On” for HA47 systems.
JP3	Jumper 3: <u>Door Motor Thermal Protection Jumper.</u> Jumper “On” for HA47 systems.
RY1	Control Relay 1: <u>Pressure Motor Relay.</u> Operates pressure motor.
RY2	Control Relay 2: <u>Vacuum Motor Relay.</u> Operates vacuum motor.
RY3	Control Relay 3: <u>Customer Door Close Relay.</u> Runs door motor closed.
RY4	Control Relay 4: <u>Customer Door Open Relay.</u> Runs door motor open.
RY5	Control Relay 5: <u>Spare Relay.</u> Not Used.
RY6	Control Relay 6: <u>Spare Relay.</u> Not Used.

Blower Run Time Set

The “blower run time” is set using switch number one (SW1), which is located on the control board in the customer unit. The unit is shipped factory set to work with the carrier arrival switches located in the HA47 customer and teller units. **Power failure will NOT affect the settings stored, although powering the unit on with SW1 set to “ON” will set the blower run time to approximately 3 seconds.** Follow the directions below to reset the unit to work with the HA47 carrier arrival switches.

Setting procedure for blower run time. (Single time for both directions)

- 1) Recall the carrier to the HA47 customer unit so that the door will open.
- 2) Turn SW1 to the “ON” position. (LED indicator will light)
Push and hold either “Customer Send” or “Teller Recall” button until carrier arrives in the teller unit. When the carrier arrives at the teller unit and activates the carrier arrival switch, the blowers will automatically turn off. Release the button held.
- 3) Turn SW1 to the “OFF” position to store switch setting. The system will now operate until it arrives and activates the carrier arrival switches at both the HA47 customer and teller units.

Auto Door Close Option

If enabled, the customer door will close automatically after 3 minutes of inactivity. This feature helps prevent the carrier compartment of the customer unit from weather.

To activate, apply a jumper to connector J4, Pins #1 & #2 located on the control board. See figure #1 below that shows connector J4 located below mode switches.

When the customer door has closed after a three-minute period of no activity, opening and then closing the teller door or if either the customer-send or call-teller switch is pressed the customer door will open and present the carrier to the customer.

Additional Functions of Control Board

Microphone Muting:

The control board is factory set-up to mute the microphone during blower operation with the HA47 systems. The control board can also be set-up not to mute the customer microphone during blower operation if desired.

- 1) Recall carrier to customer unit. (Press SW4 “Recall” located on control board)
- 2) Press and hold SW4 and press the teller call button on customer unit. The output LED for microphone mute will flash.

One flash = the microphone is set to mute.

Two flashes = the microphone is set to NOT mute.

- (Note: the input LED for the teller call button will light when the button is pressed. This is NOT the output LED for microphone mute and therefore NOT the LED that will signal the setting of microphone muting.)
- 3) Repeat step #2 to toggle between settings as needed.
 - (Note: SW4 and teller call must be released to toggle setting.)
 - 4) System is now functional as normal with the new setting for muting the microphone.

Troubleshooting the Control Board

Motorized Door Test (Automatic):

- 1) Disconnect the interconnection cable from the board.
- 2) If the door is open, turn SW3 “ON”, if door is closed, turn SW3 “OFF”.
- 3) Cycle power “OFF” and back “ON”.
- 4) Door should open or close depending on the setting of SW3.
- 5) Repeat test in both directions with both switch settings.

Motorized Door Test (Manual):

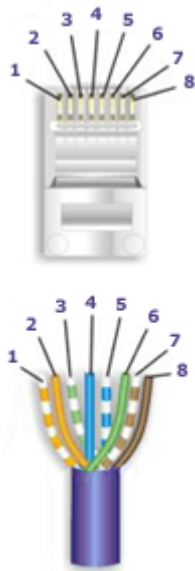
- 1) Turn SW3 “ON” if not already “ON”
- 2) Turn SW1 “ON”
- 3) Send and Call activates the door manually. Releasing the button stops the door. Tripping the limit switches will also stop door travel.
- 4) Turn SW1 “OFF” and SW3 “OFF” for normal operation.

Blower Run Test:

- 1) Recall carrier to the HA47 customer unit so that the door will open.
- 2) Hold SW4 while switching SW1 “ON”.
- 3) Pressing send and teller call or recall will activate the pressure and vacuum turbines.
- 4) Turn SW1 “OFF” to return to normal operation.

CAT5 Interconnect Cable Wiring

The HA47 system requires an interconnect cable to connect the teller unit to the control board located in the customer unit. This cable is a category 5 (CAT5) cable with male RJ-45 connectors on both ends. The connectors should be wired in the straight through design as shown below on both ends. There are commercially available testers that can be used to verify correct connector installation and function.



Wire	Pin #	Teller Connections
White/Orange	1	
Orange	2	
White/Green	3	Carrier Arrival
Blue	4	Recall
White/Blue	5	Door Closed
Green	6	Common
White/Brown	7	
Brown	8	

Figure #2

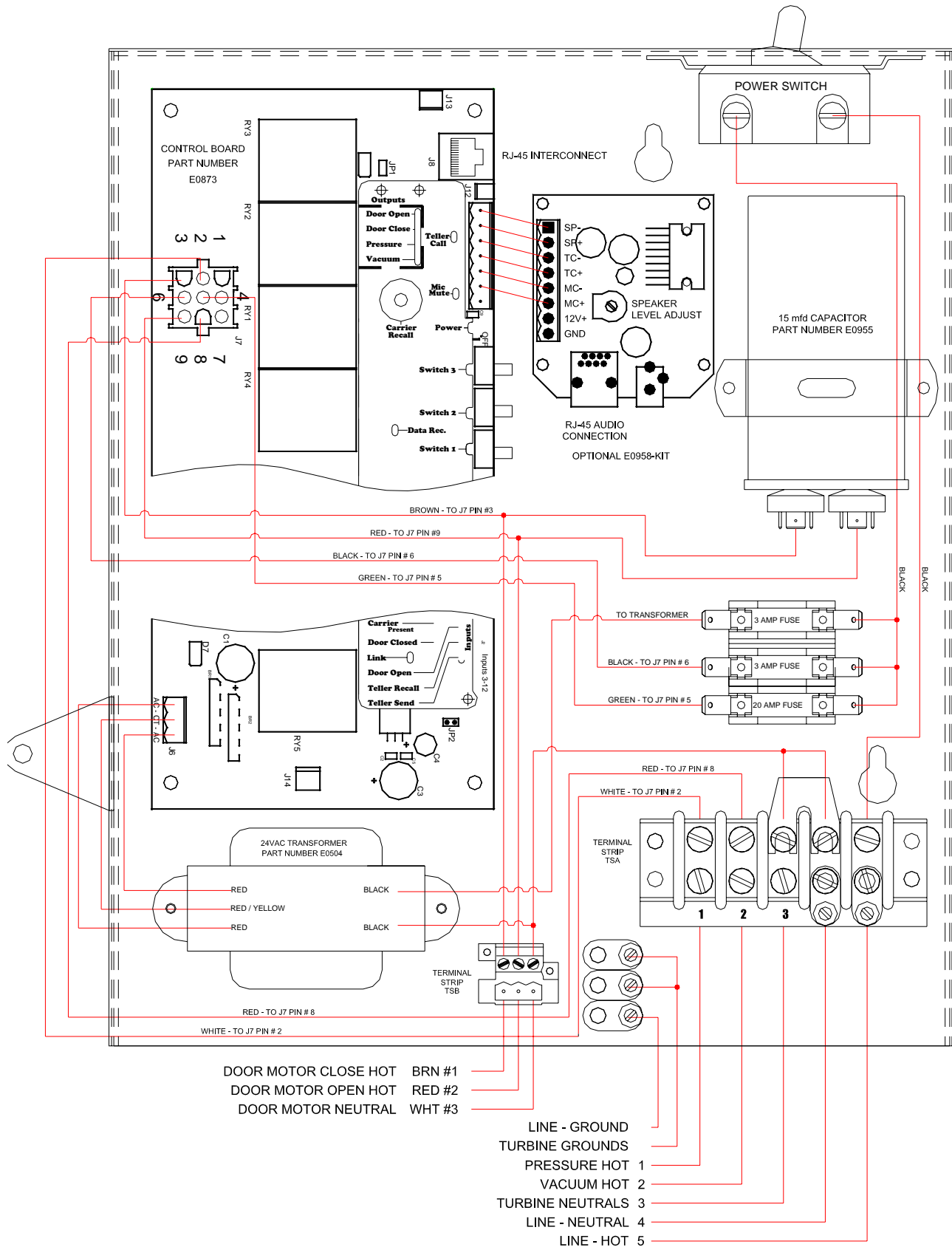


Figure #3

HA47 Serial #1046 and Higher

