

$\mathsf{Model}\,HA\text{-}47$

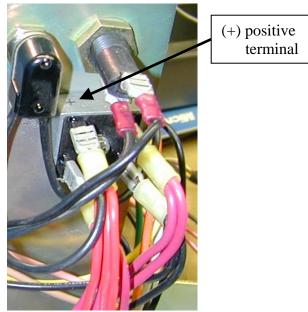
24VDC Fuse Kit **E0900** Installation Instructions



E0900 = 24VDC Fuse kit added to HA47 control unit to prevent damage from occurring to PLC if 24VDC positive (+) is shorted to ground anywhere in the system.

Step#1 Disconnect power from HA47 control unit.

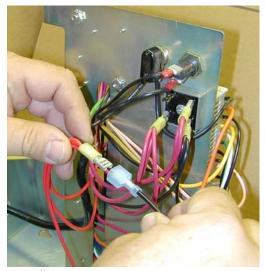
Step#2 Remove cover and three screws that mount the internal panel into the box.



Step#3 Locate the 24VDC(+) positive connector on the rectifier (+) positive terminal.



Step#4 Disconnect the 24VDC(+) positive connector from the rectifier (+) positive terminal.

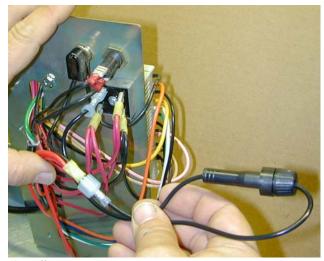


Step#5 Connect insulated spade on new fuse to push-on terminal removed from rectifier.



Step#6 Connect insulated push-on terminal to the (+) positive terminal on the rectifier.

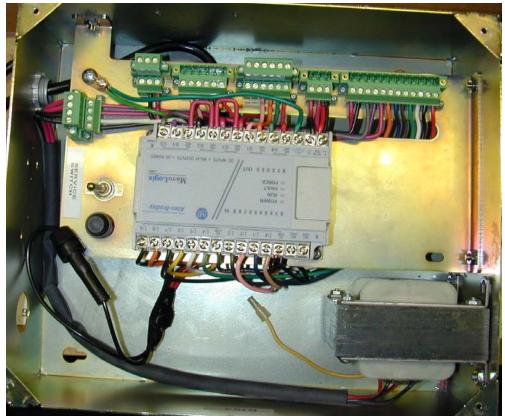




Step#7 Insulate the connection made in step #5.



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Step#8 Re-install the internal panel into box and re-connect power.

