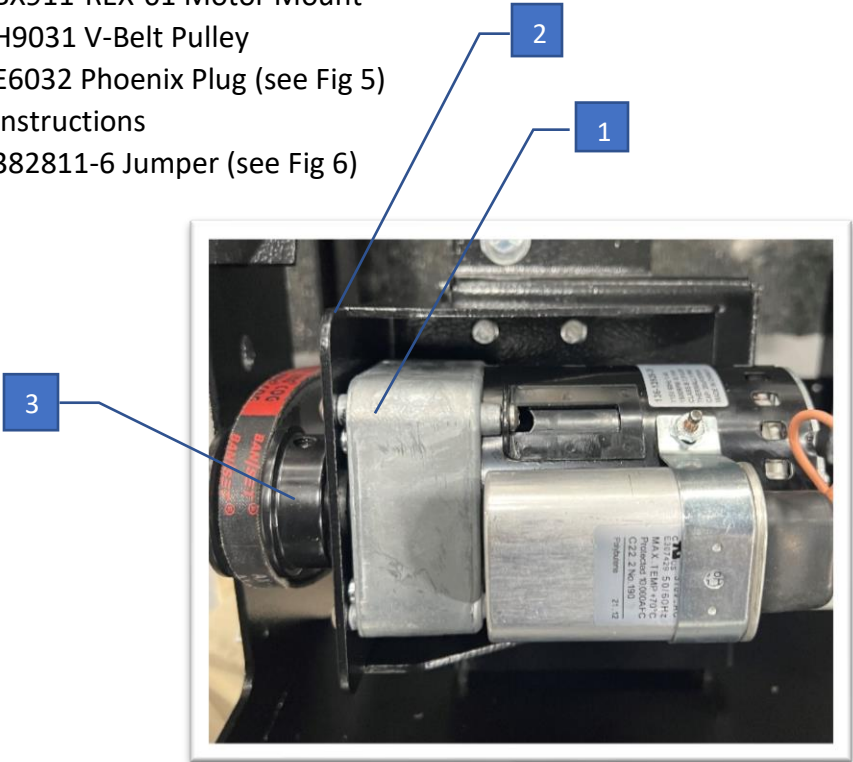


# HA33 Motor Replacement and Wire Change Instructions

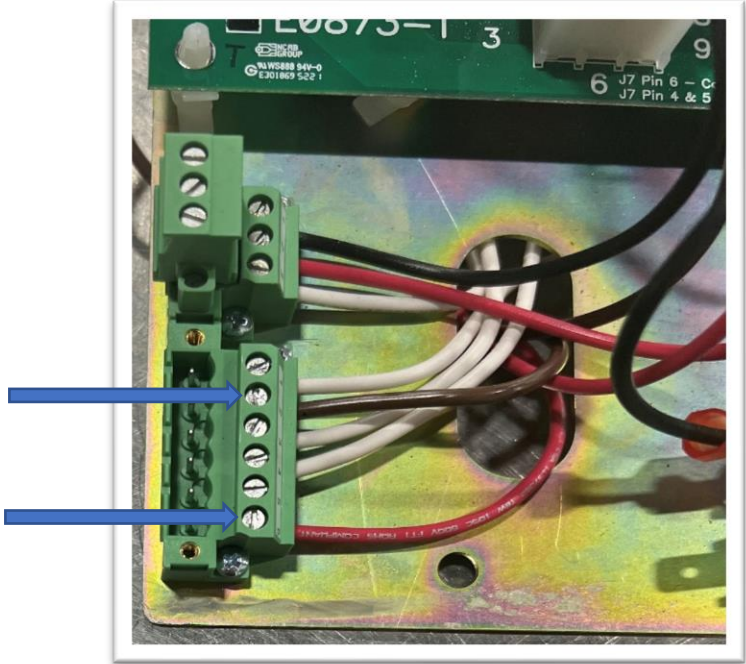
Content of package:

- 1) E6009-REX Motor
- 2) BX911-REX-01 Motor Mount
- 3) H9031 V-Belt Pulley
- 4) E6032 Phoenix Plug (see Fig 5)
- 5) Instructions
- 6) 382811-6 Jumper (see Fig 6)



**Step 1:**

**Fig. 1**



**Fig. 2**

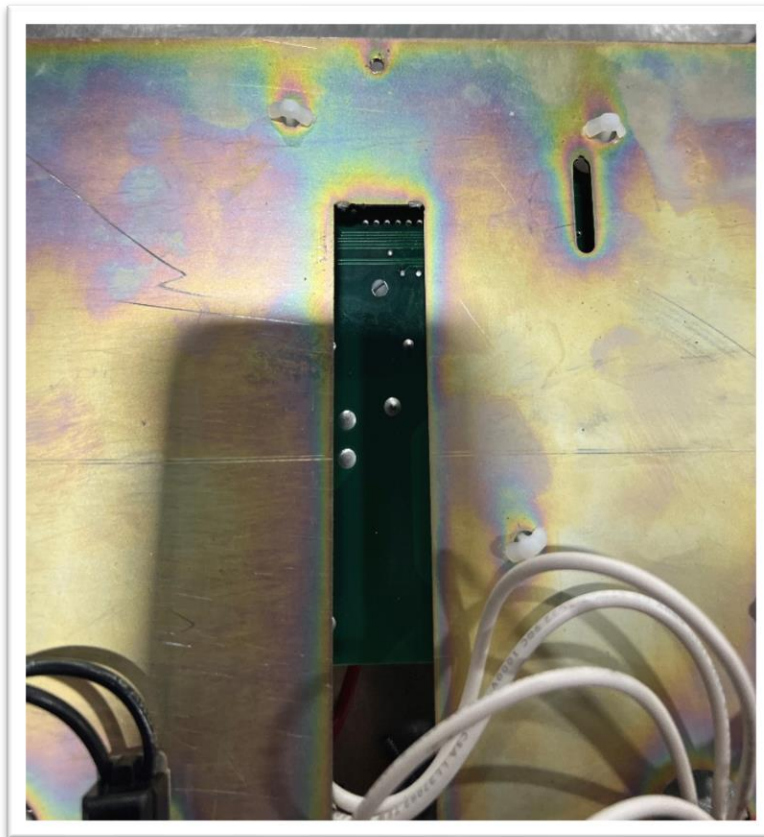
Remove brown and red wire from motor connector.

**Step 2:**



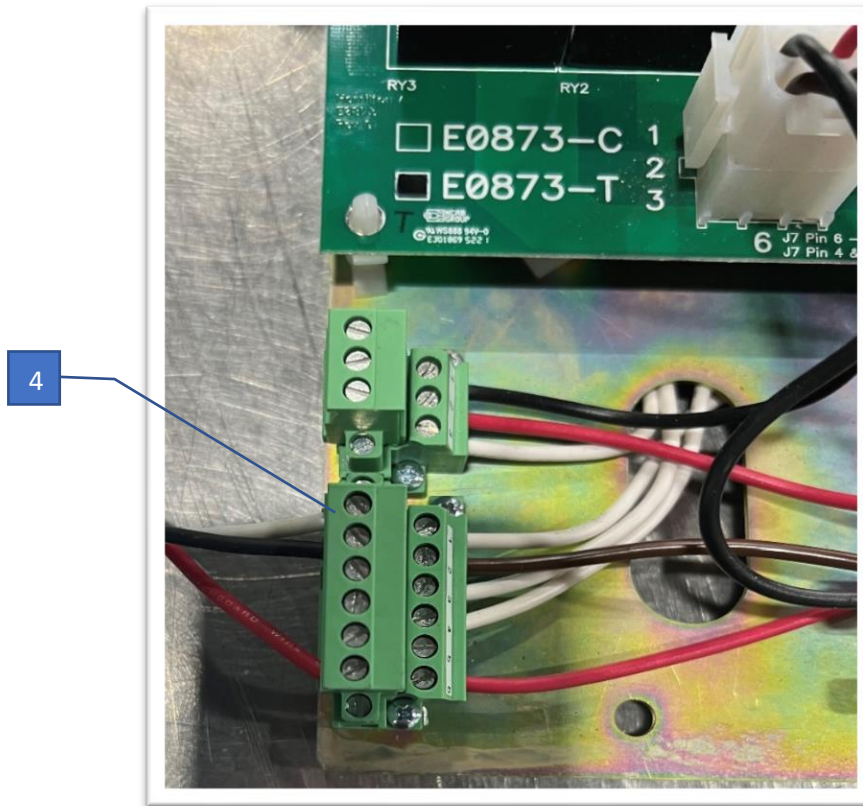
**Step 3:**

**fig. 3** Remove all 4 wires from capacitor.



**Fig. 4**  
Remove capacitor and bend and brake capacitor strap to remove.

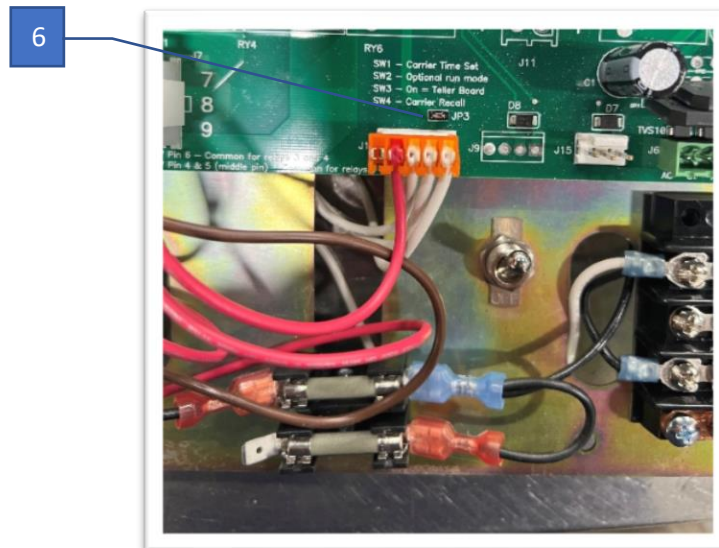
**Step 4:**



**Fig. 5**

You should have a red and brown wire still connected to J7 pins 3 and 9. Re-route these wires to the front of panel, cut the push on connectors from the end of these wires and connect them to the motor connector as shown in fig. 5.

**Step 5:**



**Fig. 6**

Install supplied jumper on JP3. This jumper must be here for new motor to work.