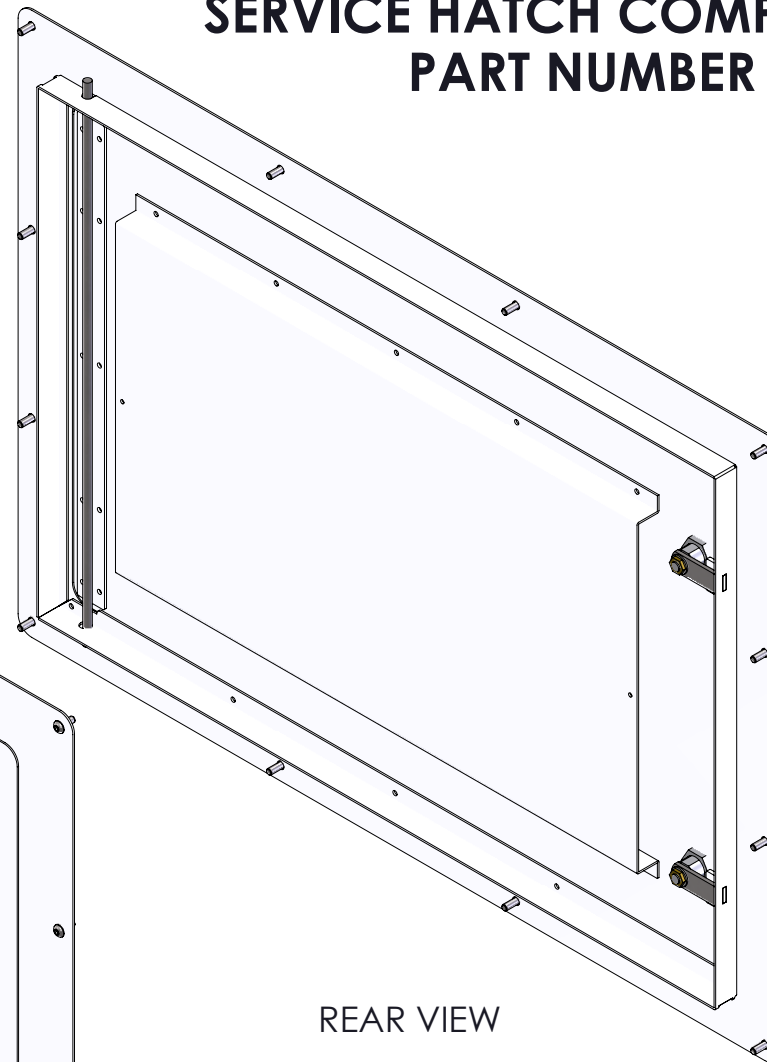
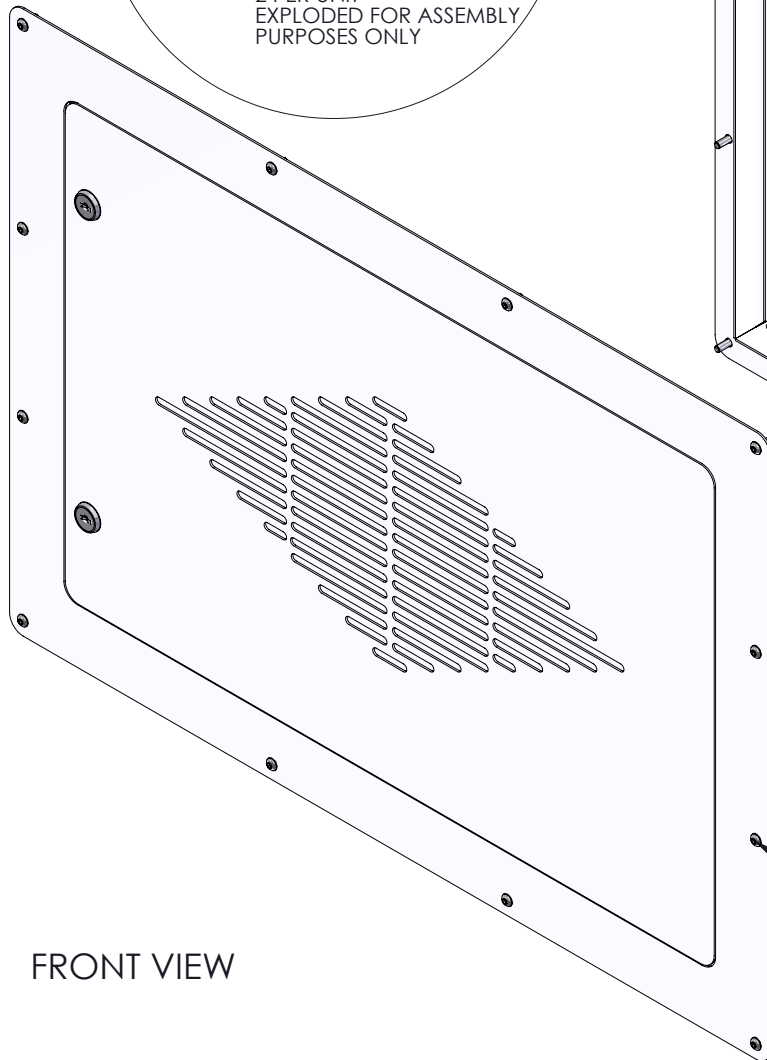
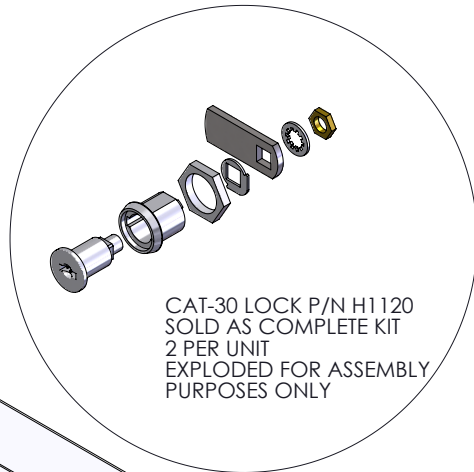


Rev - 1 -

Rev - 2 -

SERVICE HATCH COMPLETE ASSEMBLY PART NUMBER B10240



10-32 X 1/2 SOCKET BUTTON HEAD SCREW
WITH SECURITY HEX HEAD (12 PER UNIT)
PART # H10094

HAMILTON

2010 STANDARD ENTRANCE CONTROL UNIT
SERVICE HATCH COMPLETE ASSEMBLY
PART NO. B10240

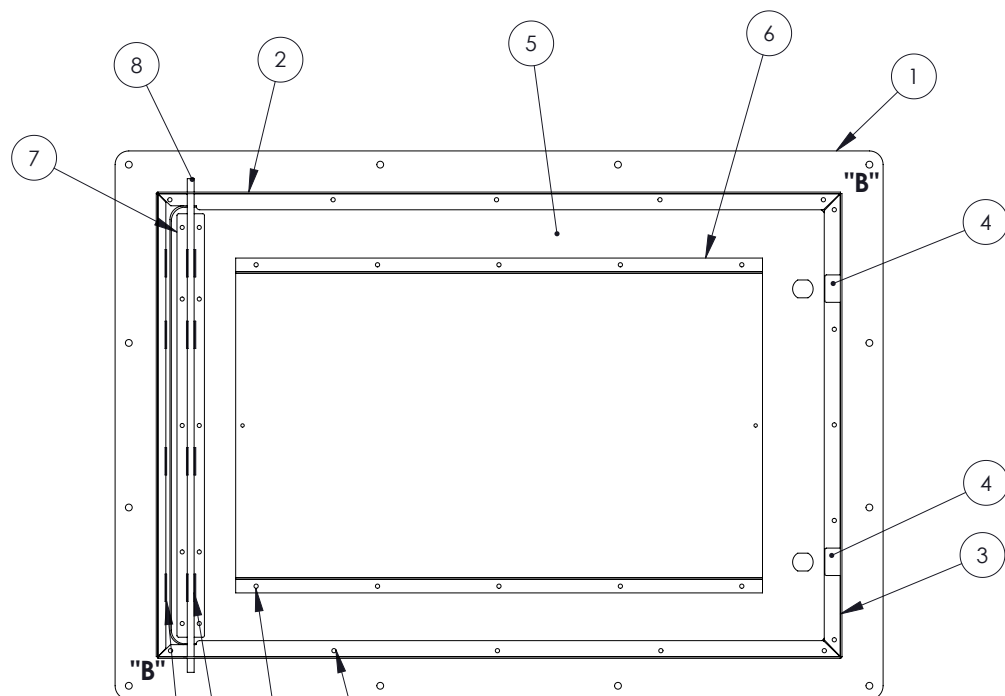
PAGE 1 OF 2

Drawing Number : ECSTN-SA-014 Date : 3-24-2010

Rev - 1 -

Rev - 2 -

WELD CORNERS MARKED "B"



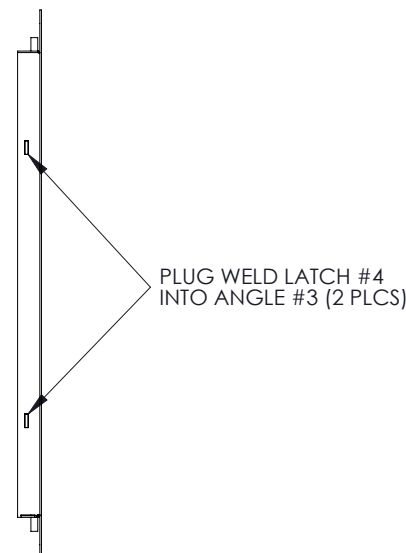
PLUG WELD ANGLES #2 & #3 TO TRIM #1 (15 HOLES TOTAL)
ALIGN INNER EDGES OF ANGLE TO EDGES OF OPENING ON TRIM PLATE

PLUG WELD PAN #6 TO DOOR #5 (10 HOLES)
POSITION IN CENTER OF DOOR COVERING VENT SLOTS

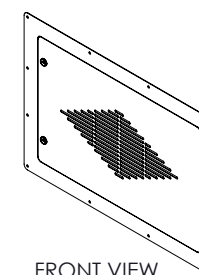
FILLET WELD ROD #8 TO PLATE #7 (8 PLCS)
PLUG WELD HINGE PLATE #7 TO DOOR #5 (10 HOLES)

FILLET WELD ANGLE #2 TO TRIM PLATE #1 (4 PLCS)

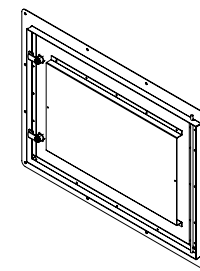
ITEM NO.	DRAWING NO.	DESCRIPTION	QTY.
TRIM PARTS			
1	ECSTN-087	SERVICE HATCH DOOR TRIM	1
2	ECSTN-088	SERVICE HATCH HINGE ANGLE	1
3	ECSTN-089	SERVICE HATCH LOCK ANGLE	1
4	ECSTN-090	SERVICE HATCH LATCH	2
DOOR PARTS			
5	ECSTN-084	SERVICE HATCH DOOR	1
6	ECSTN-085	SERVICE HATCH PAN	1
7	ECSTN-086	SERVICE HATCH HINGE MOUNTING STRIP	1
8	*****	HINGE ROD 1/4" X 18" LONG	1



PLUG WELD LATCH #4
INTO ANGLE #3 (2 PLCS)



FRONT VIEW



REAR VIEW

NOTE: WELD DOOR AND HINGE FIRST THEN ASSEMBLE TRIM AROUND DOOR.
COMPLETE ASSEMBLY TO BE POWDERCOATED BRILLIANT WHITE

HAMILTON

2010 STANDARD ENTRANCE CONTROL UNIT
SERVICE HATCH WELDMENT

PAGE 2 OF 2

Drawing Number : ECSTN-SA-014 Date : 3-24-2010