

400DD-Heater

Installation Instructions

- 1) Run draw out and disconnect the power.
- 2) Remove the top cover from unit.
- 3) Remove the retaining screw from the rear door driver and slip the door off the door driver and slide it open to gain access to the inside of the drawer.
- 4) Remove the heater opening cover and the shoot guard from the left side of the unit. ***Note: If there is not enough room to mount the heater on the side of the unit there is an additional opening on the bottom of the unit.***
- 5) Mount the heater in the desired location and be sure to remount the shoot guard as it was with the heater opening cover.
- 6) Remove the last nut at the rear of the left top rail from the inside of the draw and Mount the newly provided thermostat on the inside of the draw and reinstall the nut. The 2 terminals of the thermostat should be hanging down.
- 7) Route the wire through the knock out hole on the left rear of the unit and plug one wire into the thermostat (no ribs on wire). And the other into the extra harness provided in kit (rib to rib). Plug the other wire in extra harness into the last terminal on the thermostat.
- 8) Run the other end of the extra harness to the # 3 terminal strip and connect the ribbed wire to terminal #2 And the non ribbed wire to terminal #3
- 9) Reinstall the top door and top cover.
- 10) This heater has been designed to better serve the customer and the operation of the deal drawer. The thermostat has been placed on the inside of the draw so that it will protect the draw from over heating thus saving the life of the belt, bearings etc... When you feel that heat is needed turn the heater switch on. The heater will warm the inside air to a comfortable temp. then the thermostat will kick off and kick back on when the air temp. drops a few degrees.