



Installation:

- 1) Power OFF HA45 customer unit at source.
 - 2) Remove front stainless steel cover panel from HA45 customer unit.
 - 3) Remove nut from the lower right door motor mounting plate.
 - 4) Install B4507 heater so the mounting hole fits over the lower right motor mounting plate screw.
 - 5) Reinstall the nut on the lower right door mounting plate screw to secure heater and motor plate.
 - 6) Connect power wires from heater.
 - a. Black wire connects to “HOT” terminal.
 - b. White wire connects to “NEUTRAL” terminal.
- NOTE: Route ALL wires away from heating element.**
- 7) Reinstall front stainless steel cover panel to the HA45 customer unit.
 - 8) Restore power to the HA45 customer unit.

Operation:

Heater is automatically controlled with supplied thermostat. The heating element will only operate when temperatures approach freezing. As temperatures increase, thermostat will cycle as needed.

Warning: For continued protection against risk of fire, replace only with same type and rating fuse.