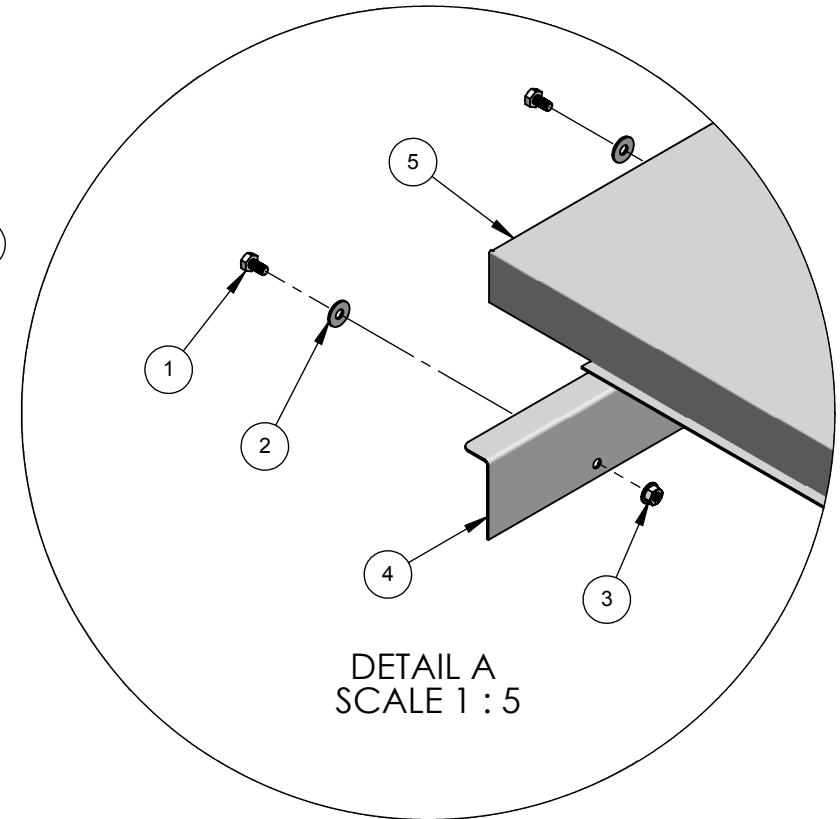
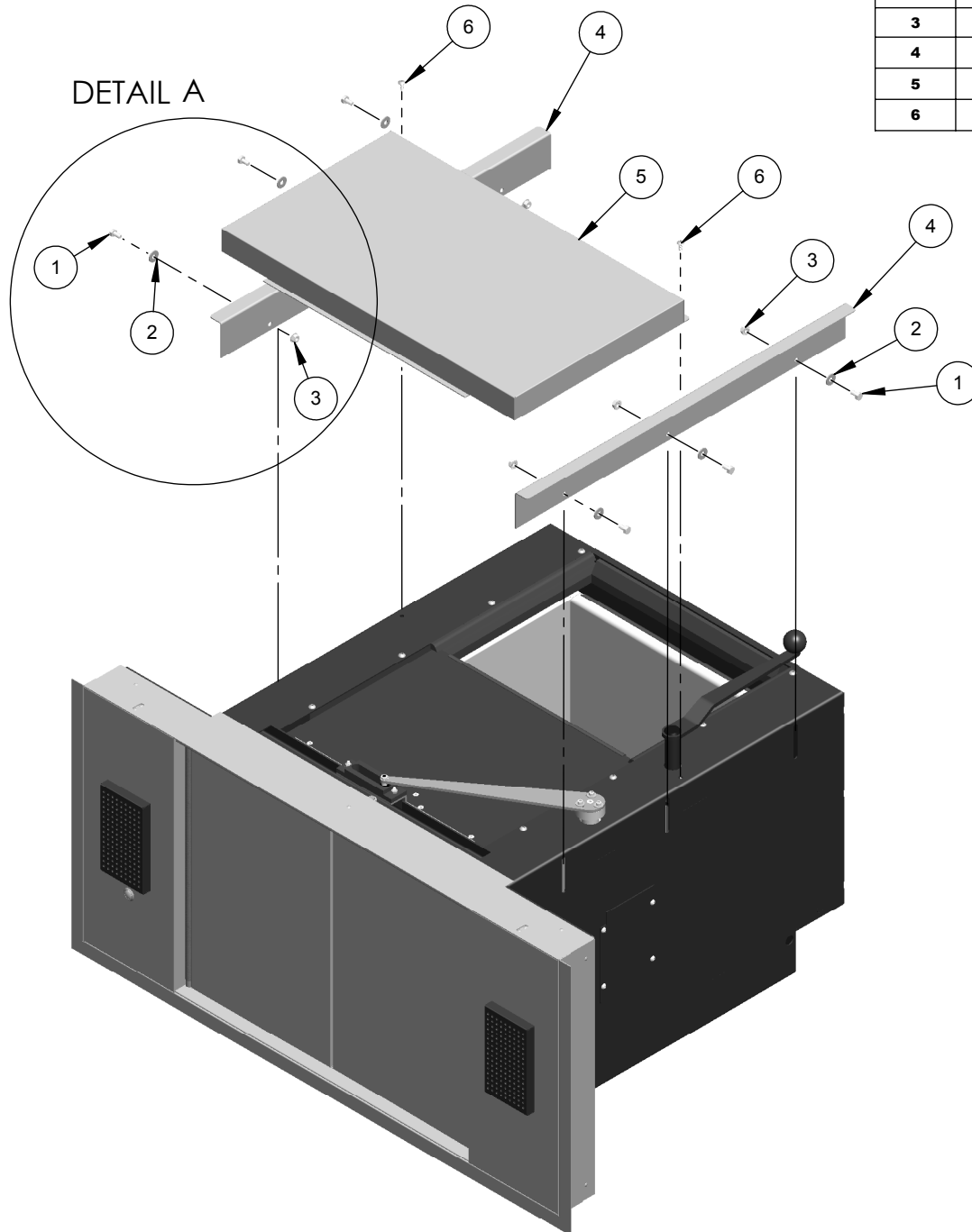


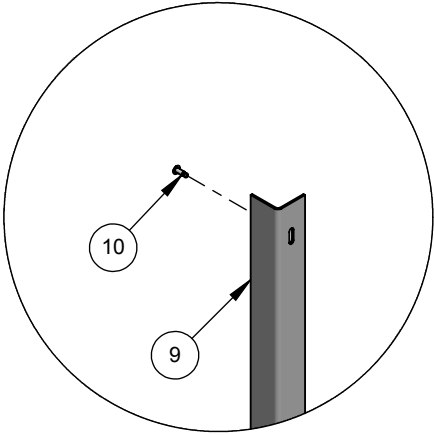
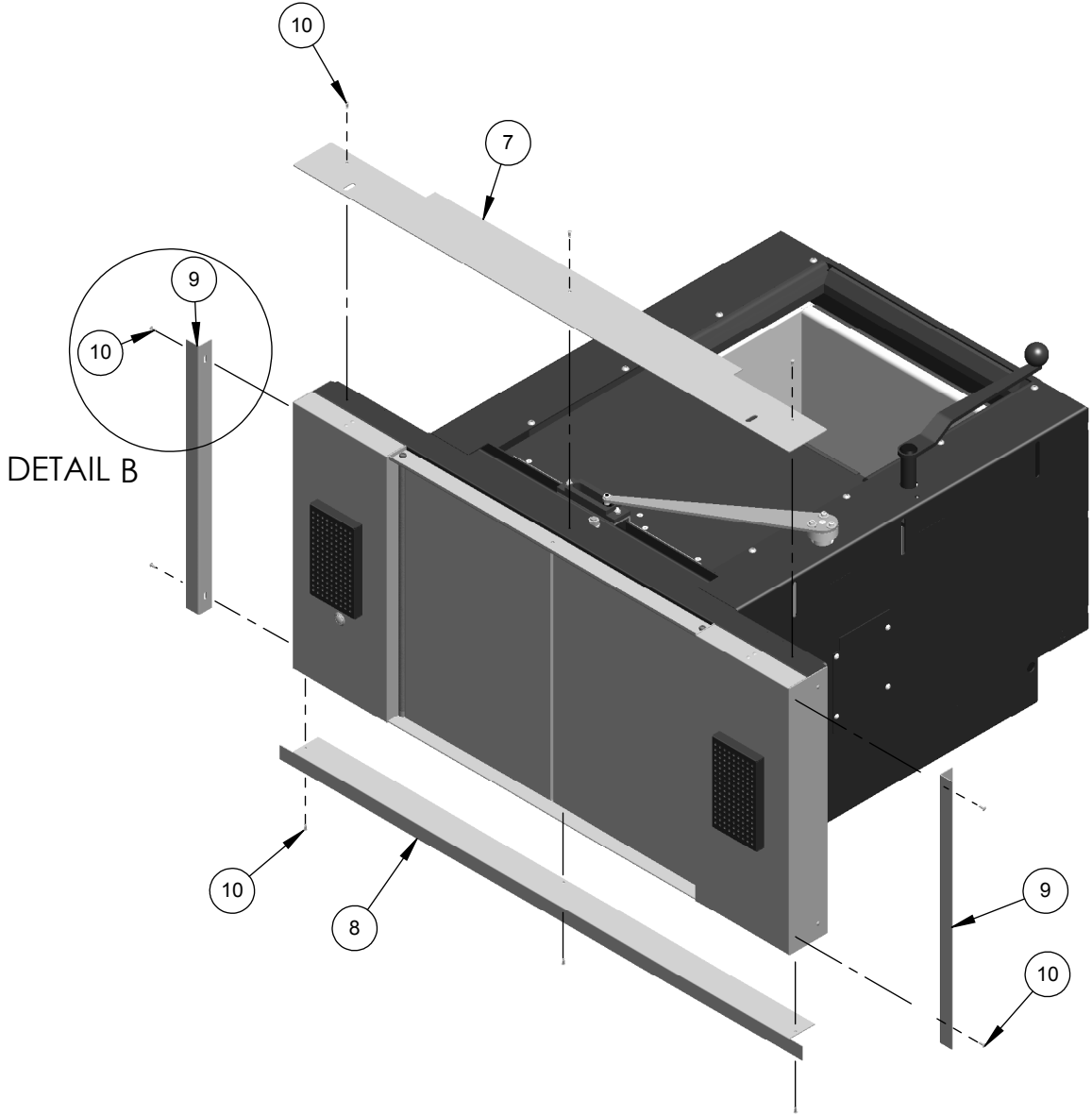
ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
1	H0026		1/4-20 X 1/2 HHMS ZINC	7
2	H0012		1/4 FLAT WASHER SS	6
3	H0105		1/4-20 SERRATED FLANGE NUT	10
4	B10085	CD18 056	TRIM RAIL (COUNTER TOP) (LEFT AND RIGHT)	2
5	B10081	HCD 086	TOP COVER	1
6	H0577		10-32 X 1/2 THMS SS	2



COUNTER TRIM

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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
7	B10093	CD18 069	DRIP CAP	1
8	B10091	CD18 052	TRIM ANGLE (BOTTOM FRONT)	1
9	B10092	CD18 053	TRIM ANGLE (RIGHT OR LEFT)	2
10	H0351		1/8" BLIND RIVET .063 TO .125 GRIP RANGE	18

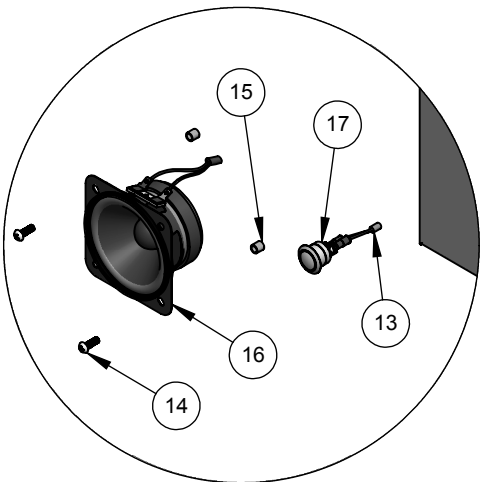


DETAIL B
SCALE 1 : 5

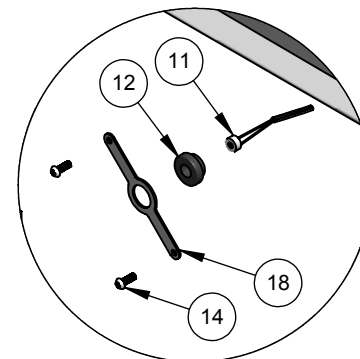
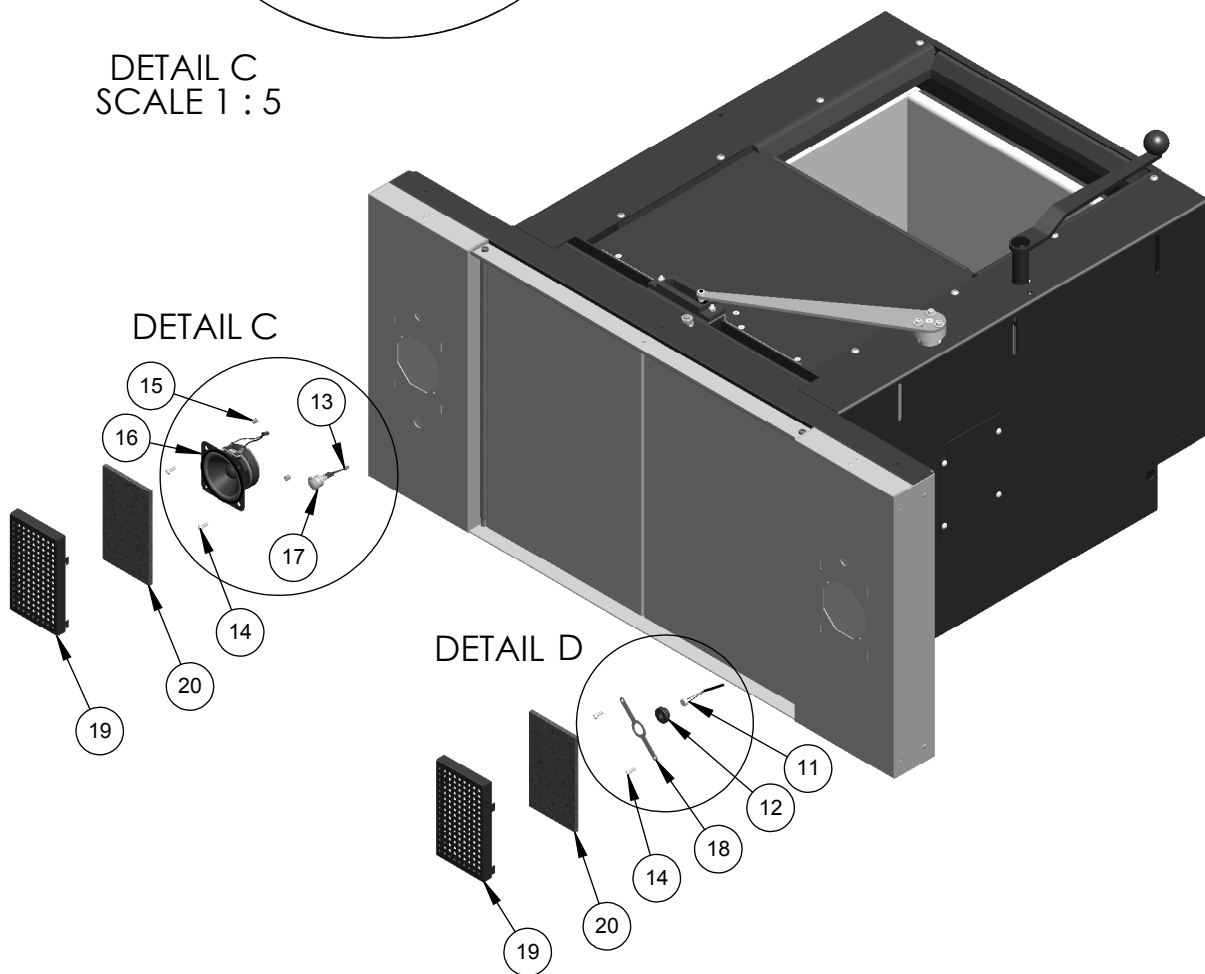
OUTER TRIM

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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
11	E0604		MICROPHONE SUB ASSEMBLY	1
12	H10110		MIC BOOT	1
13	E10115		CALL BUTTON HARNESS SUB ASSEMBLY	1
14	PURCHASE LOCAL		8-32 X 1/2 ROUND HEAD M/S	4
15	H3012		#8 X 1/4 STANDOFF	2
16	B4596		3" SPEAKER	1
17	E0440		CALL BUTTON	1
18	B6048	DD 049	MOUNTING BRACKET (MICROPHONE)	1
19	B4606	DD 030	COVER (MIC AND SPEAKERS)	2
20	B4607		SPEAKER & MIC FOAM	2



DETAIL C
SCALE 1 : 5



DETAIL D
SCALE 1 : 5

MIC AND SPEAKER COVERS

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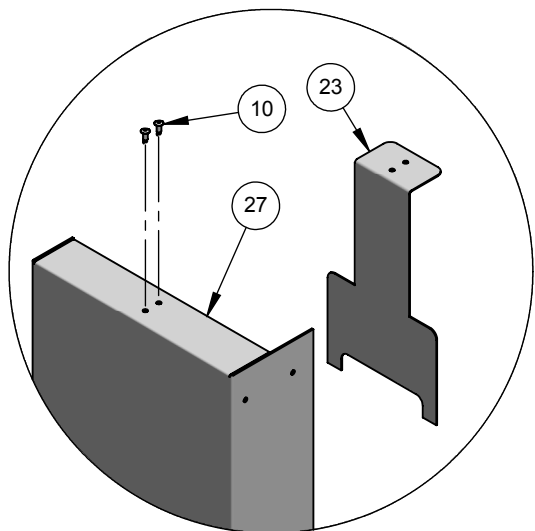
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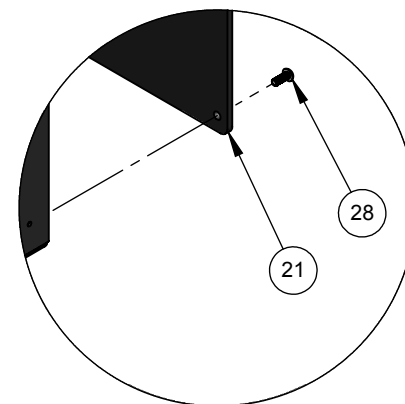
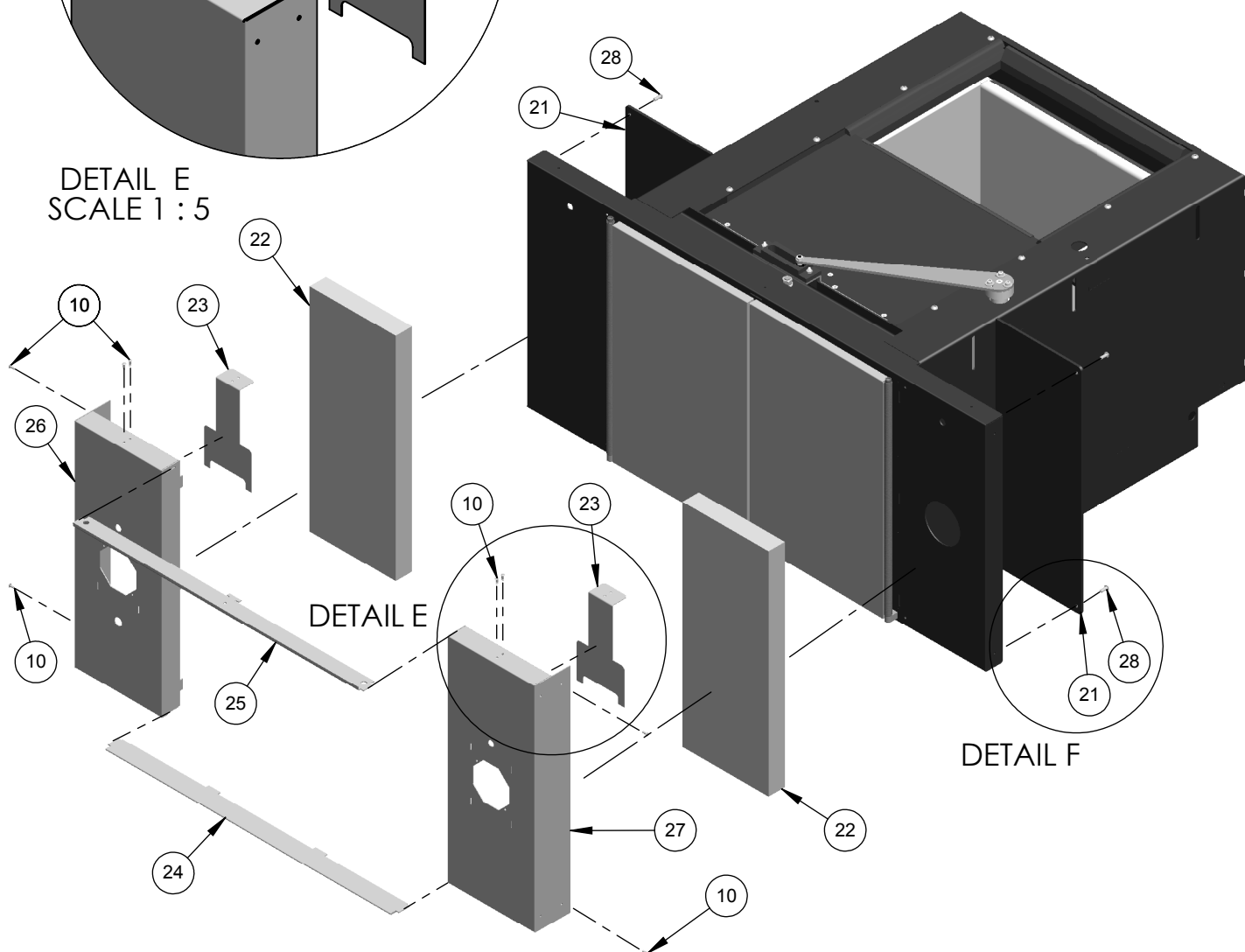
Drawing Number : 96-331

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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
21	B10094	CD18 058	POD COVER(SPEAKER AND MIC)	2
22	PURCHASE LOCAL		ACOUSTIC BARRIER	2
23	B10088	CD18 067	LATCH (MIC AND SPEAKER)	2
24	B10089	HCD 059	FRONT DOOR TRIM (LOWER)	1
25	B10090	HCD 060	FRONT DOOR TRIM (UPPER)	1
26	B10086	CD18 061	FRONT TRIM (LEFT)	1
27	B10087	CD18 062	FRONT TRIM (RIGHT)	1
28	PURCHASE LOCAL		10-32 X 3/8 RHMS ZINC	12



DETAIL E
SCALE 1 : 5



DETAIL F
SCALE 1 : 5

FRONT SS COVERS

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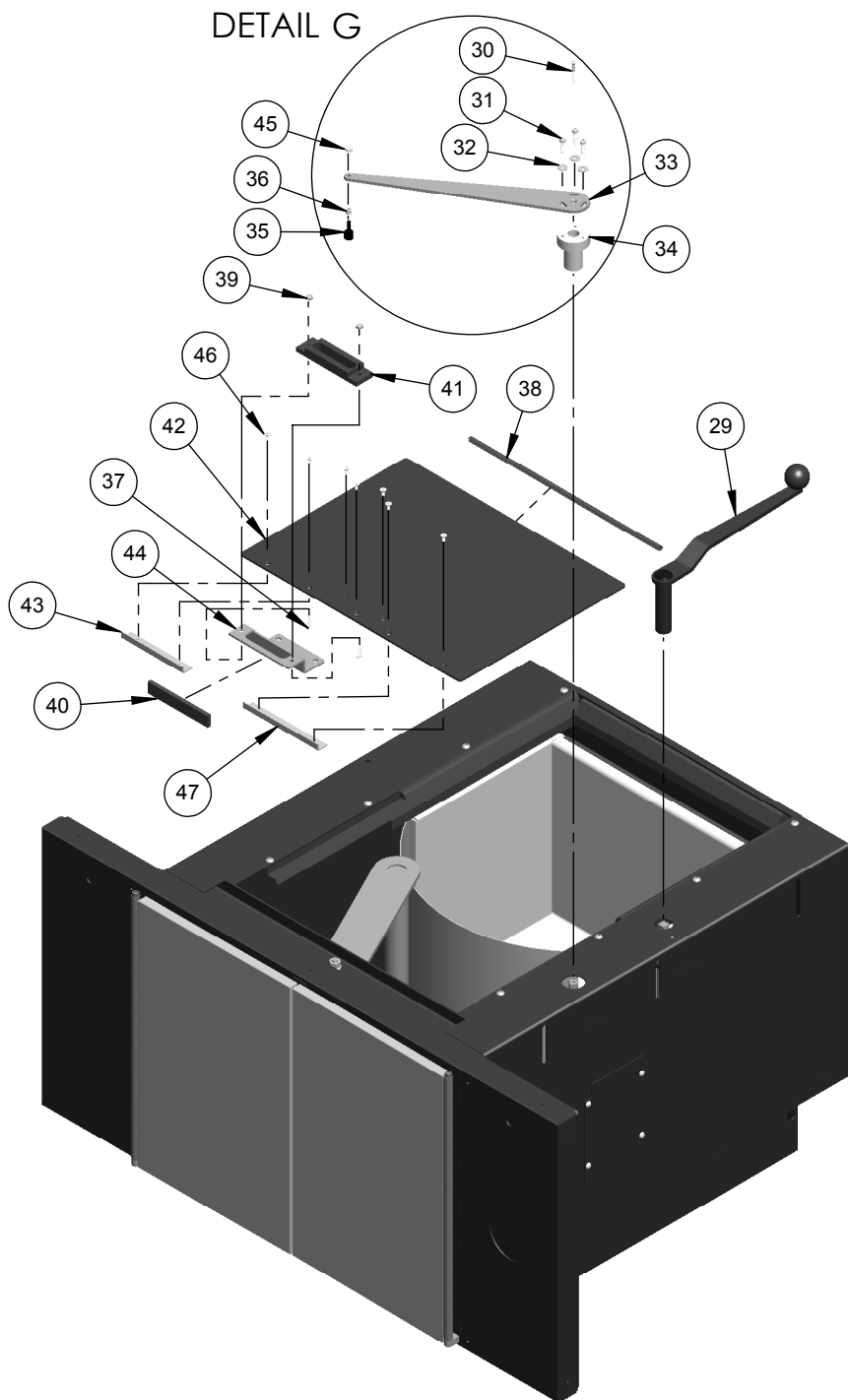
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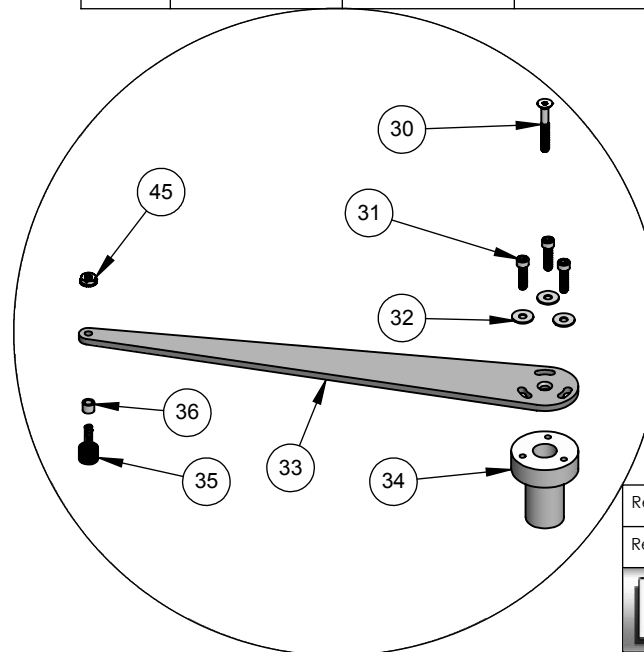
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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
29	B4633		MANUAL HANDLE SUB ASSEMBLY	1
30	H0567		10-32 X 1 1/2 SOCKET FLAT HEAD MS	1
31	H0255		10-32 X 3/4 SOCKET CAP SCREW	3
32	H0267		#10 FLAT WASHER	3
33	B10110	HCD 100	ARM (REAR DOOR)	1
34	B10109	HCD 101	HUB (REAR DOOR ARM)	1
35	H10111		CNB 16 SB CAM FOLLOWER (TOP DOOR)	1
36	H10112		5/16 X 1/4 STANDOFF FOR #10 SCREW	1
37	H10113		8-32 X 3/4 SOCKET FLAT MS	2
38	B10280		EDGE TRIM (REAR DOOR) 14 1/2"	1
39	H0188	*****	8-32 KEPS NUT	2
40	B10281	1/8 X 3/4 X 4 1/2	FOAM TAPE	1
41	B10128	HCD 065	ROLLER GUIDE (REAR DOOR)	1
42	B10126	HCD 063	DOOR (REAR)	1
43	B10283	CD18 111	SHOT GUARD (RIGHT)	1
44	B10127		BRACKET ASSEMBLY (REAR DOOR ROLLER GUIDE)	1
45	H0570		10-32 KEPS NUT (EXTERNAL TOOTH)	9
46	H10114		8-32 X 3/8 SOCKET FLAT HEAD MS	11
47	B10282	CD18 110	SHOT GUARD (LEFT)	1



DETAIL G
SCALE 1 : 5

REAR DOOR
AND DRIVER

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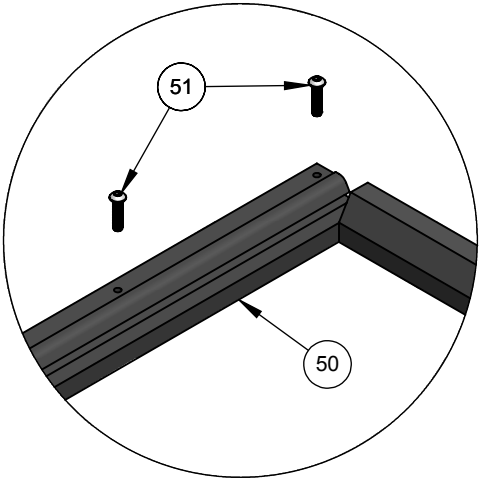
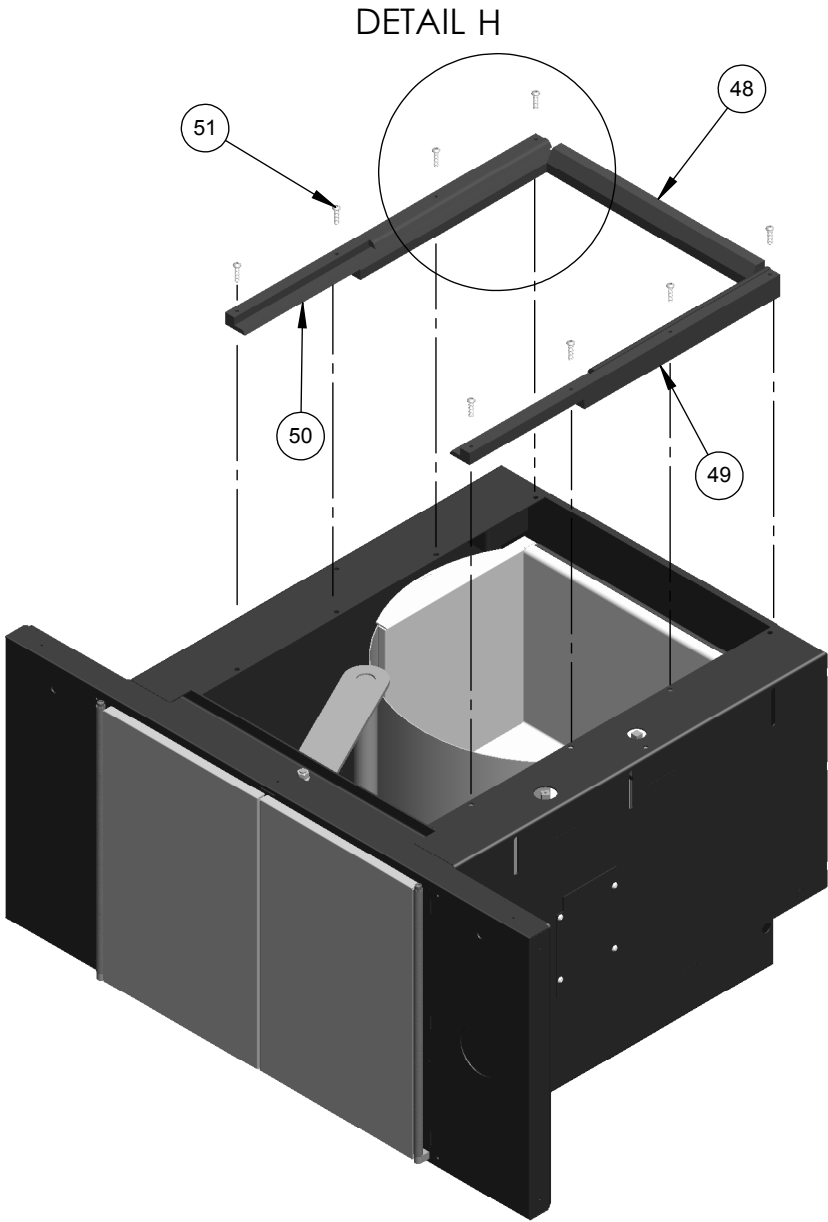
HAMILTON

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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
48	B10125	HCD 098	DOOR GUIDE (REAR)	1
49	B10083	CD18 066 (LEFT)	DOOR GUIDE (LEFT)	1
50	B10082	CD18 066 (RIGHT)	DOOR GUIDE	1
51	H0040		1/4-20 X 1 SOCKET BUTTON MS SS	8

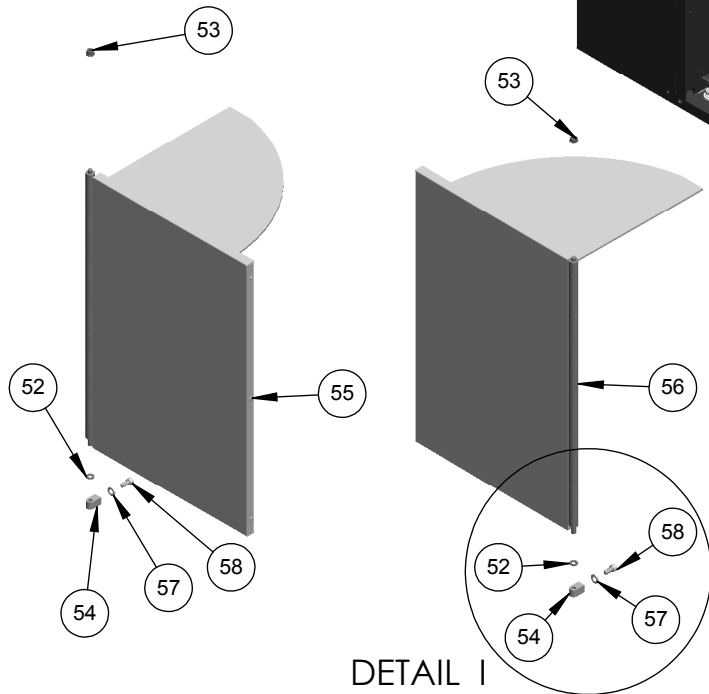
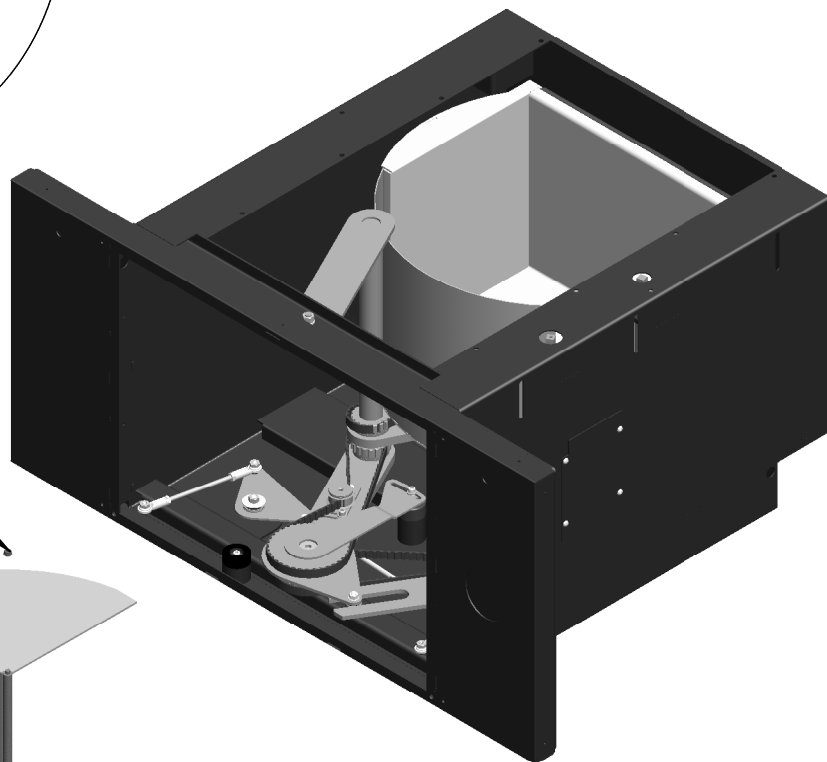
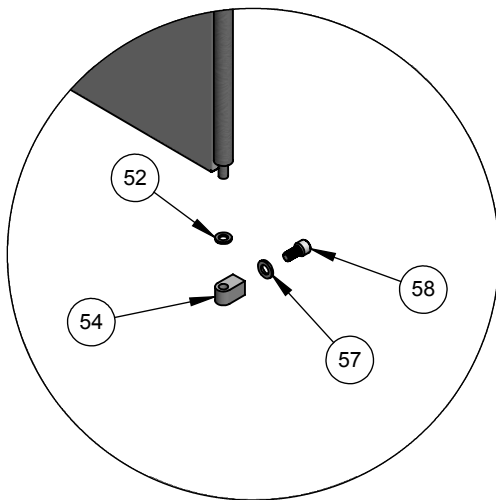


DETAIL H
SCALE 1 : 5

REAR DOOR
GUIDES

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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
52	H1025		OILITE WASHER (FRONT DOOR HINGE)	2
53	H1024		FLANGE BUSHING (FRONT DOOR HINGE)	2
54	B4640	DD 090	HINGE BLOCK (FRONT DOORS)	2
55	B10096		LEFT DOOR ASSEMBLY	1
56	B10095		RIGHT DOOR ASSEMBLY	1
57	H0010		1/4" LOCK WASHER SS	15
58	H0109		1/4-20 X 1/2 SOCKET CAP SCREW	9



FRONT DOORS

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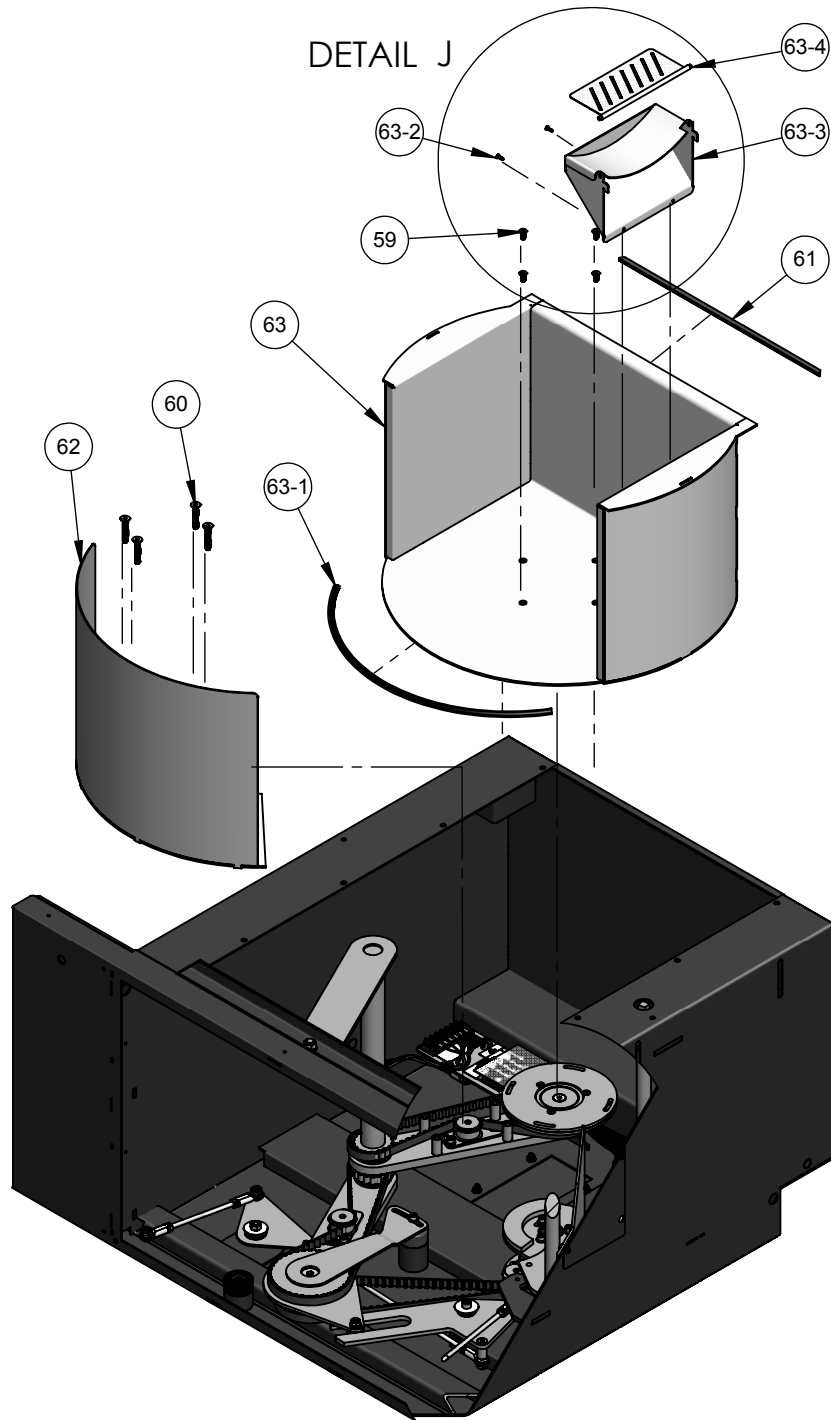
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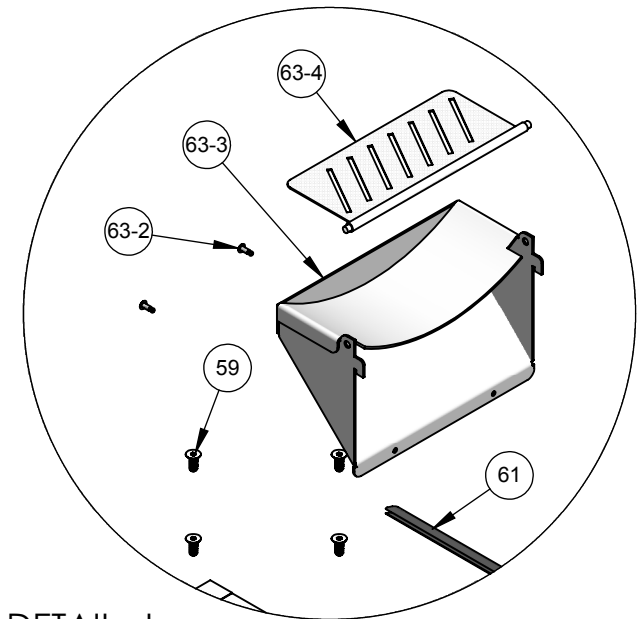
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DETAIL J

ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
59	H0435		10-32 X 1/2 FLAT SOCKET SCREW	7
60	H0047		1/4-20 X 1 1/2 SOCKET FLAT HEAD MS	4
61	B10284		EDGE TRIM (BUCKET REAR TRIM) 14 1/4"	1
62	B10104		ROTARY DOOR WELDED ASSEMBLY	1
63	B10101		BUCKET WELDED ASSEMBLY	1
63-1	B10285		BUCKET EDGE TRIM 19"	1
63-2	H0351		POP RIVET	2
63-3	B10103		COIN TRAY ASSEMBLY	1
63-4	B10102		COIN TRAY LID ASSEMBLY	1



DETAIL J
SCALE 1 : 5

BUCKET AND
ROTARY DOOR

SHOWN CUT AWAY

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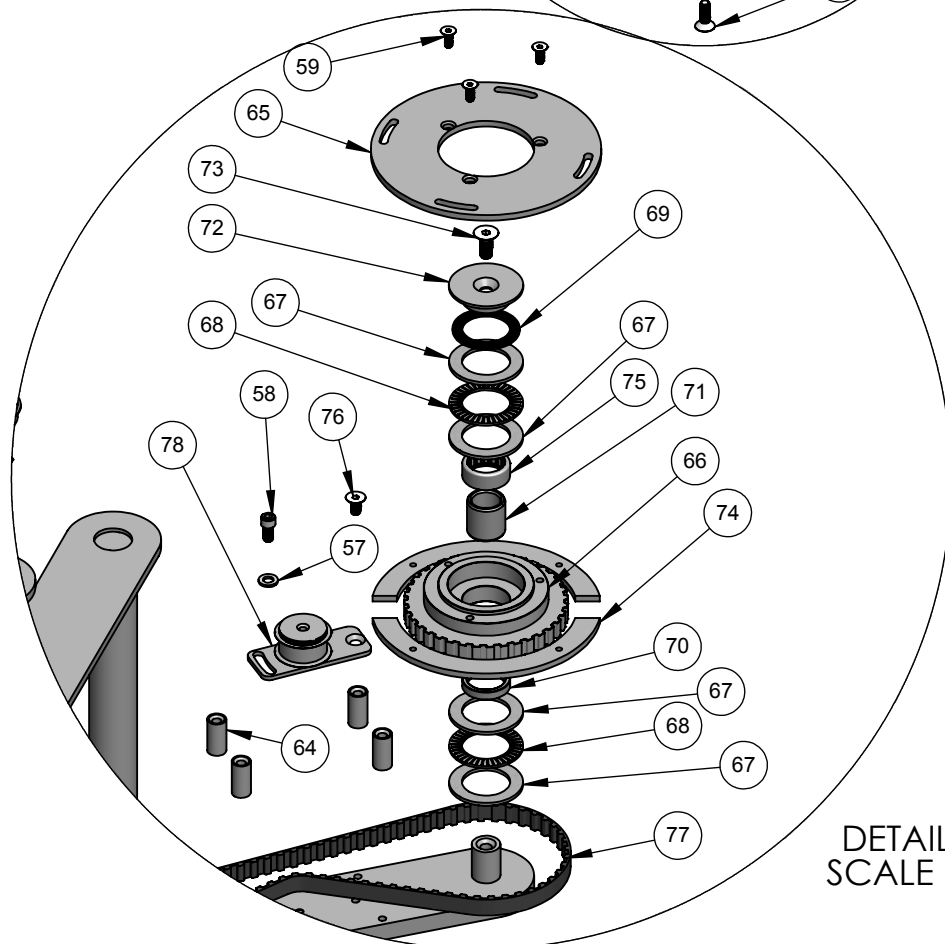
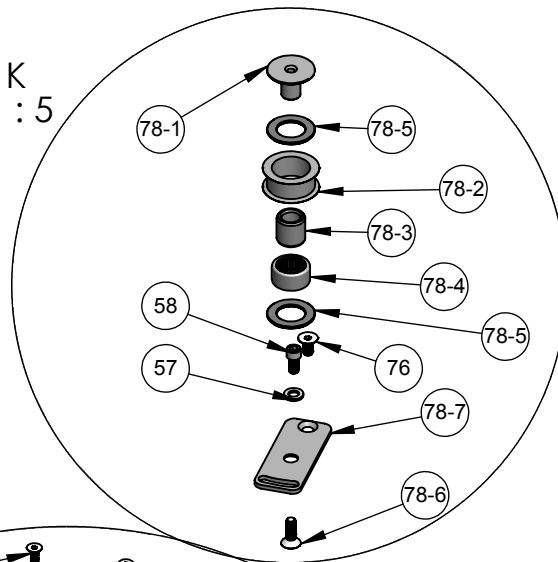
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DETAIL K
SCALE 1 : 5



DETAIL L
SCALE 1 : 5

ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
64	B4622	DD 064	ROTARY DOOR MOUNT SPACER	4
65	B10286	HCD 015	MOUNT (TRAY)	1
66	B10287	DD 006	TRAY PULLEY	1
67	H10115		THRUST WASHER TWC2031 INA	4
68	H10116		THRUST BEARING TC2031 INA	2
69	H10117		PRELOAD WASHER (ARM ASSEMBLY)	1
70	B10288	DD 015	SPACER	2
71	H10118		INNER RACE (OUTER ARM ASSEMBLY)	1
72	B10289	DD 014	RETAINER (TRAY MOUNT)	1
73	H0539		5/16-18 X 3/4 SOCKET FLAT MS	1
74	B10290	HCD 097	RETAINER (TRAY)	2
75	H10119		BEARING (TRAY MOUNT) BA 168Z	1
76	H0454		SOCKET FLAT HEAD MS	7
77	H10120		MIDDLE DRIVE BELT	2
78	B4603		BELT TENSIONING ASSEMBLY (SWING ARM)	2

B4603 BELT TENSIONING ASSEMBLY

ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
78-1	B10291	DD 005	AXLE (BELT TENSIONER)	1
78-2	B10292	HCD 005	PULLEY (BELT TENSIONING)	1
78-3	H10121		INNER RACE (BELT TENSIONER)	1
78-4	H10122		BEARING (BELT TENSIONER) (BA1287)	1
78-5	H10123		OILITE WASHER BELT TENSIONER .0625 THICK	4
78-6	H0443		1/4-20 X 3/4 SOCKET FLAT MS	2
78-7	B10293	HCD 004	MOUNTING BRACKET (SUSPENSION BELT)	1

SWING ARM DETAIL

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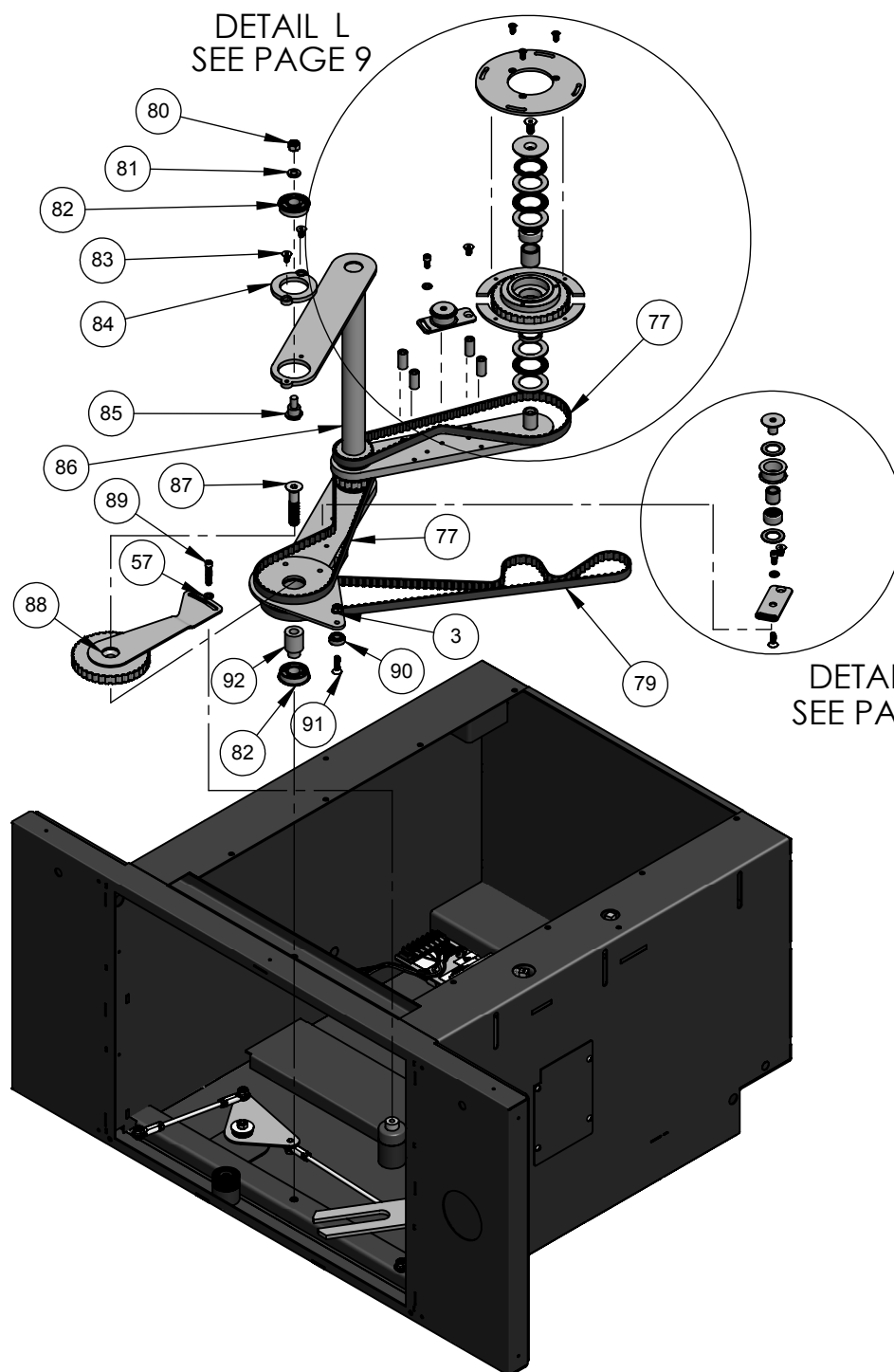
HAMILTON

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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
79	H10124		MAIN DRIVE BELT	1
80	H0305		3/8-16 HEX NUT	1
81	H0294		3/8 SPLITRING WASHER	1
82	H10125		BEARING 6203 2NSENR NAC	2
83	H0108		1/4-20 X 1/2 SOCKET FLAT MS	2
84	B10084	HCD 014	BEARING RETAINER (UPPER ARM)	1
85	B4602	DD 003	BEARING MOUNT (UPPER)	1
86	B10097		FINAL ARM ASSEMBLY	1
87	H0416		1/2-13 X 2 1/2 SOCKET FLAT SCREW	1
88	B10124		PHASE ADJUSTER	1
89	H0449		1/4-20 X 1 1/4 SOCKET CAP SCREW	4
90	H1071		BEARING (MANUAL SHAFT)	4
91	H0509		1/4-20 X 1 SOCKET FLAT HEAD MS	2
92	B4605	DD 013	SLEEVE (SWING ARM ASSEMBLY)	1



DETAIL K
SEE PAGE 9

SWING ARM

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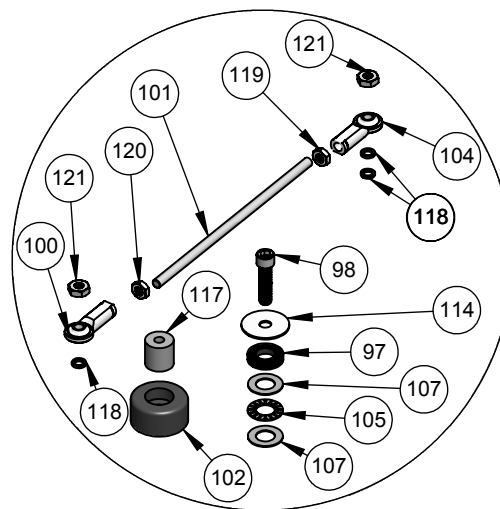
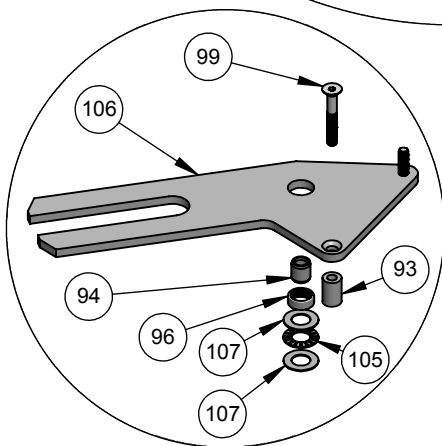
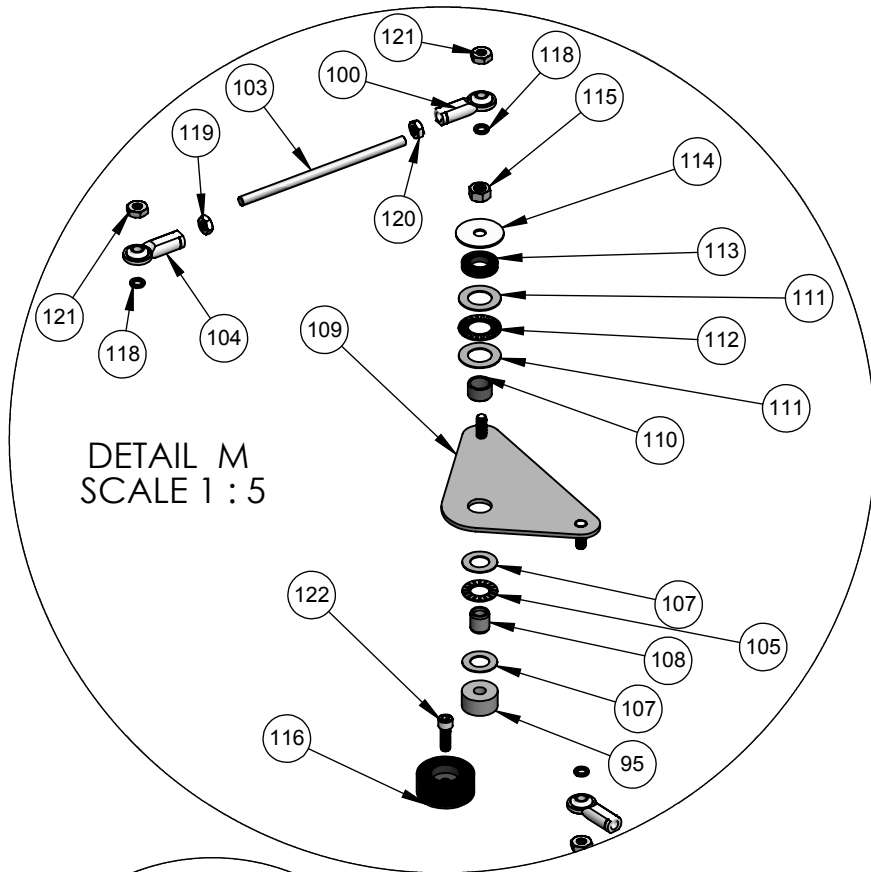
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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
93	B10119	CD18 026	SPACER (FRONT DOOR CAM CROSS-LINK)	1
94	H1065		INNER RACE (BALL CRANK)	1
95	B10120	HCD 011	SPACER (BALL CRANK)	1
96	H1073		BEARING (DOOR CAM)	1
97	B4647		PRELOAD WASHER (DOOR CAM)	1
98	H10061		5/16-18 X 1 1/4 SOCKET CAP SCREW	1
99	H0508		1/4-20 X 1 3/4 SOCKET FLAT HEAD MS	1
100	H1109		SPHERICAL ROD END (LEFT HAND THREAD)	2
101	B10123		LINK (RIGHT DOOR)	1
102	B4657		REAR BUMPER (9540K36)	1
103	B10122	HCD 049	LINK (LEFT DOOR)	1
104	H1108		SPHERICAL ROD END (RIGHT HAND THREAD)	2
105	H1081		THRUST NEEDLE BEARING	3
106	B10118	CD18 009	CAM (FRONT DOOR)	1
107	H1080		THRUST WASHER	6
108	H1065		INNER RACE (BALL CRANK)	1
109	B10121	CD18 010	BALLCRANK (FRONT DOOR)	1
110	H1018		OILITE BUSHING (BALL CRANK)	1
111	H1078		THRUST WASHER (BALL CRANK)	2
112	H1079		THRUST NEEDLE BEARING (BALL CRANK)	1
113	B4647		PRELOAD WASHER (DOOR CAM)	1
114	H0437		FENDER WASHER	2
115	H0331		5/16-18 HEX NUT	1
116	B10294		FRONT BUMPER MODIFICATION	1

DOOR DRIVE AND BUMPER DETAIL

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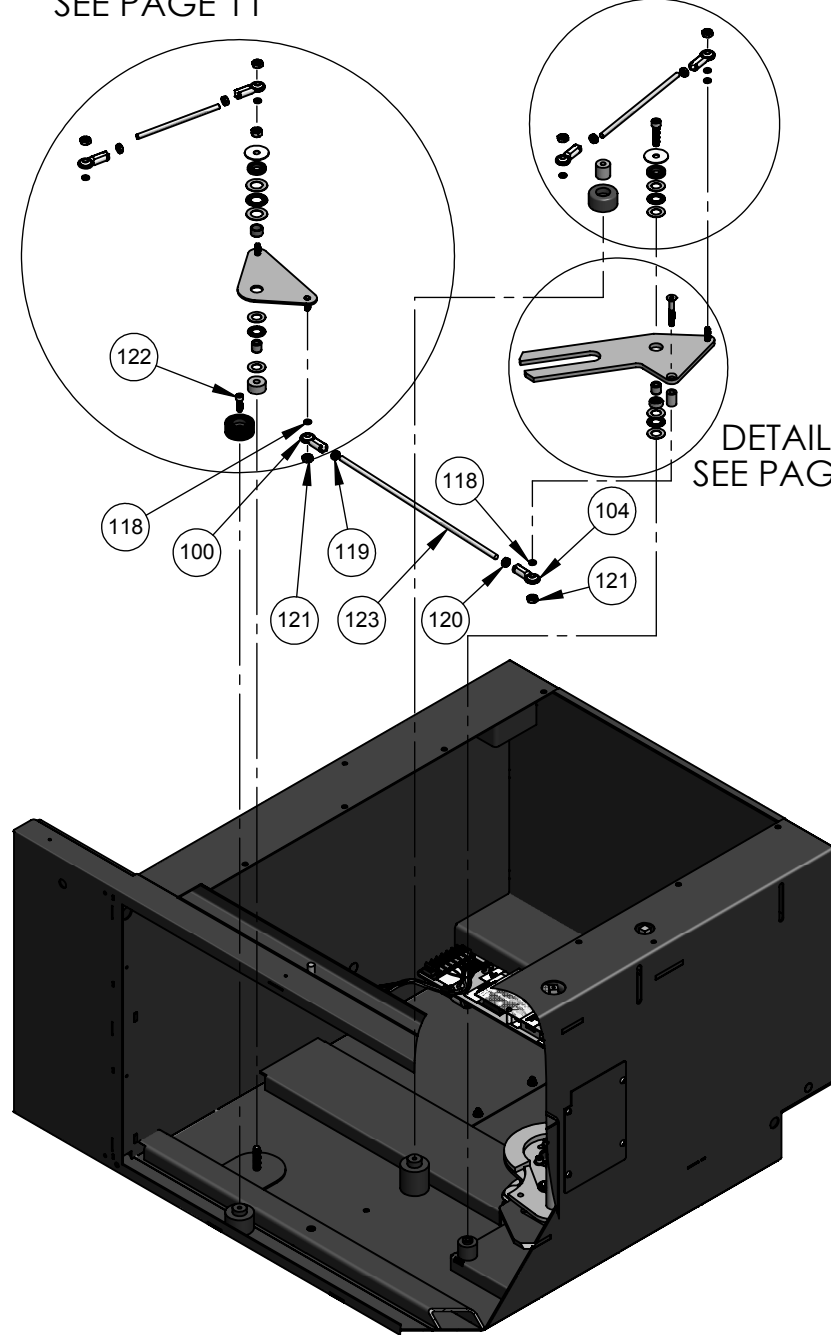
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DETAIL M
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DETAIL O
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DETAIL N
SEE PAGE 11



SHOWN CUT AWAY

ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
117	B4623	DD 065	POST (PHASE ADJUSTER)	1
118	H0439		SPACER WASHER (SPERICAL ROD ENDS)	7
119	H10125		1/4-28 HEX JAMB NUT (RIGHT HAND THREADS)	3
120	H0445		1/4-28 HEX JAMB NUT (LEFT HAND THREADS)	3
121	PURCHASE LOCAL		1/4-20 HEX JAMB NUT	6
122	H10126		1/4-20 X 3/4 SOCKET CAP SCREW	3
123	B10295	HCD 051	LINK (BALL CRANK CROSS-LINK)	1

DOOR DRIVER AND BUMPERS

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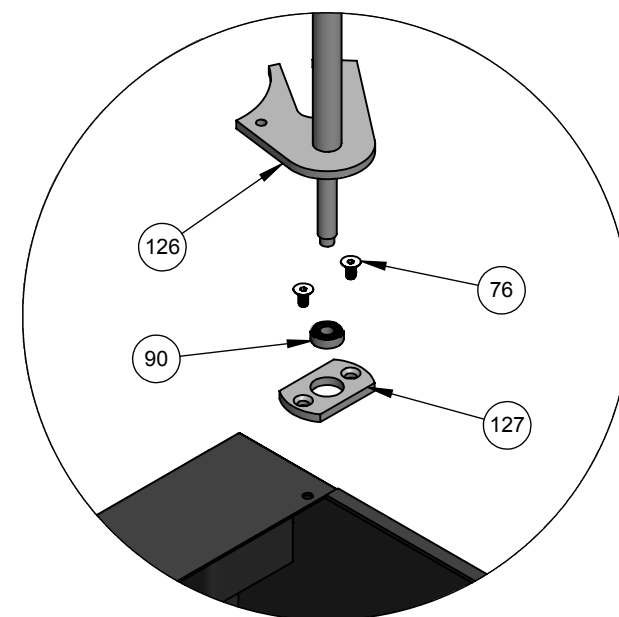
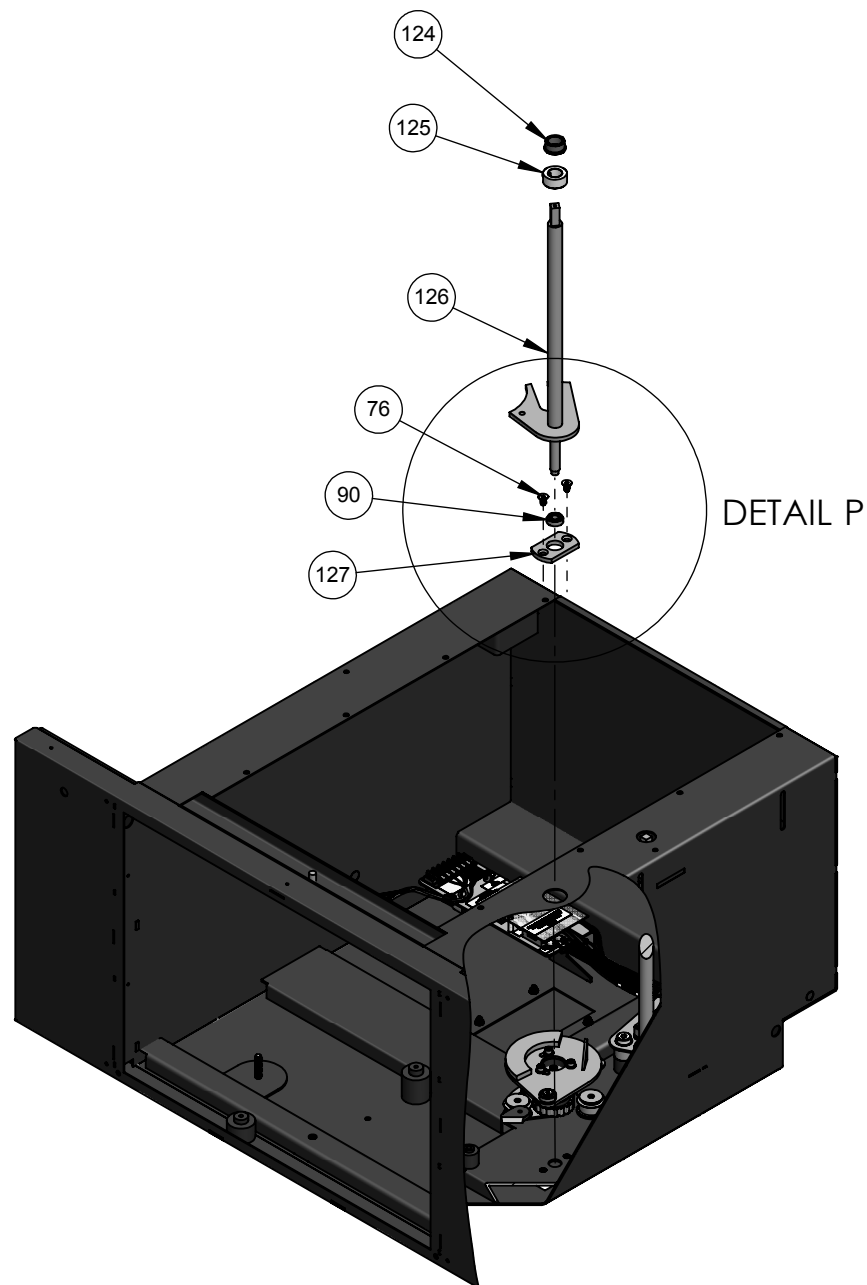
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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
124	H1061		BUSHING (MANUAL SHAFT)	2
125	H0148		SHAFT COLLAR	2
126	B10108		REAR DOOR SHAFT WELDED ASSEMBLY	1
127	B10296	HCD 012	LOWER BEARING MOUNT (MANUAL DRIVE SHAFT)	2



DETAIL P
SCALE 1 : 5

DOOR DRIVER SHAFT

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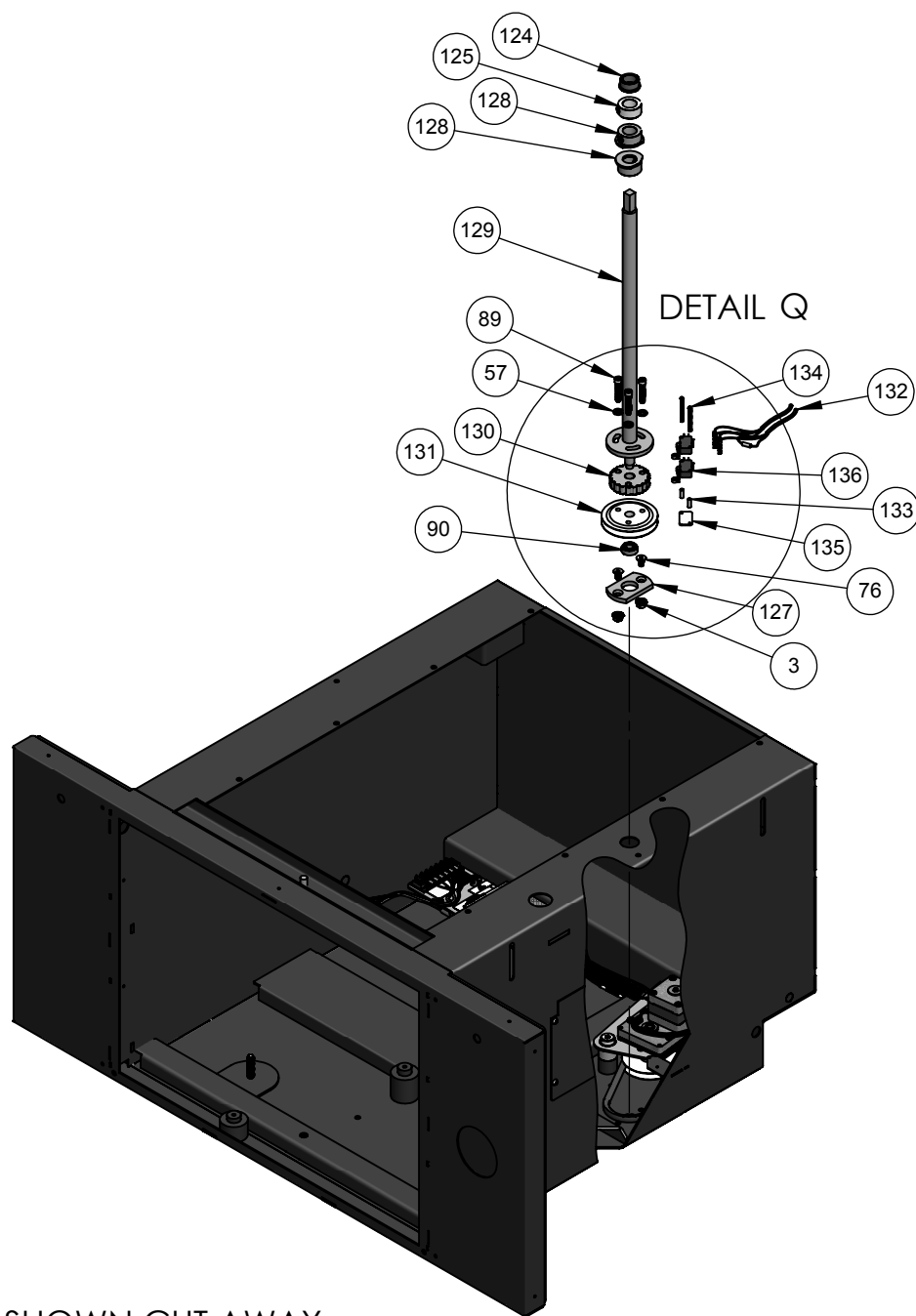
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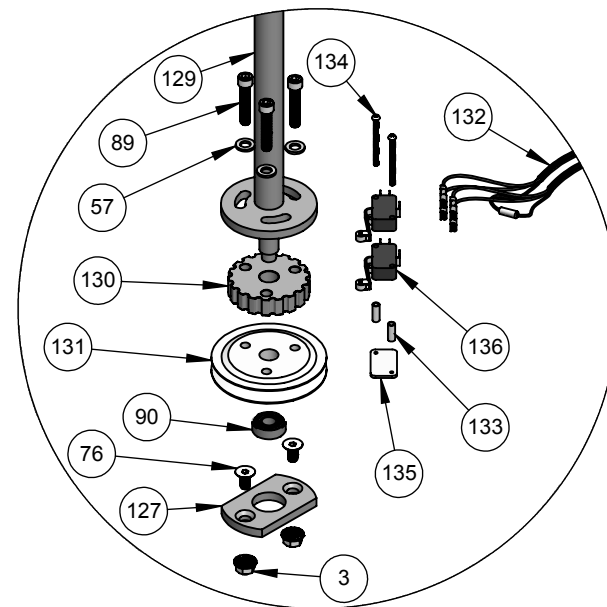
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SHOWN CUT AWAY



SHOWN CUT AWAY

ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
128	E10116		SWITCH CAM ASSEMBLY (MANUAL HANDLE)	2
129	B10107		MANUAL SHAFT WELDE ASSEMBLY	1
130	B4628	DD 071	DRIVE PULLEY MANUAL SHAFT	1
131	B4627	DD 070	MANUAL SHAFT PULLEY	1
132	E10117		SWITCH WIRE HARNESS	1
133	H10127		SPACER (LIMIT SWITCHES)	2
134	H10128		4-40 X 1 1/2 RHMS	2
135	B6678	DD 088	TAPPING BLOCK (LIMIT SWITCH)	1
136	E0173		MINI LEVER ROLLER SWITCH	2



DETAIL Q
SCALE 1 : 5

MANUAL HANDLE
SHAFT

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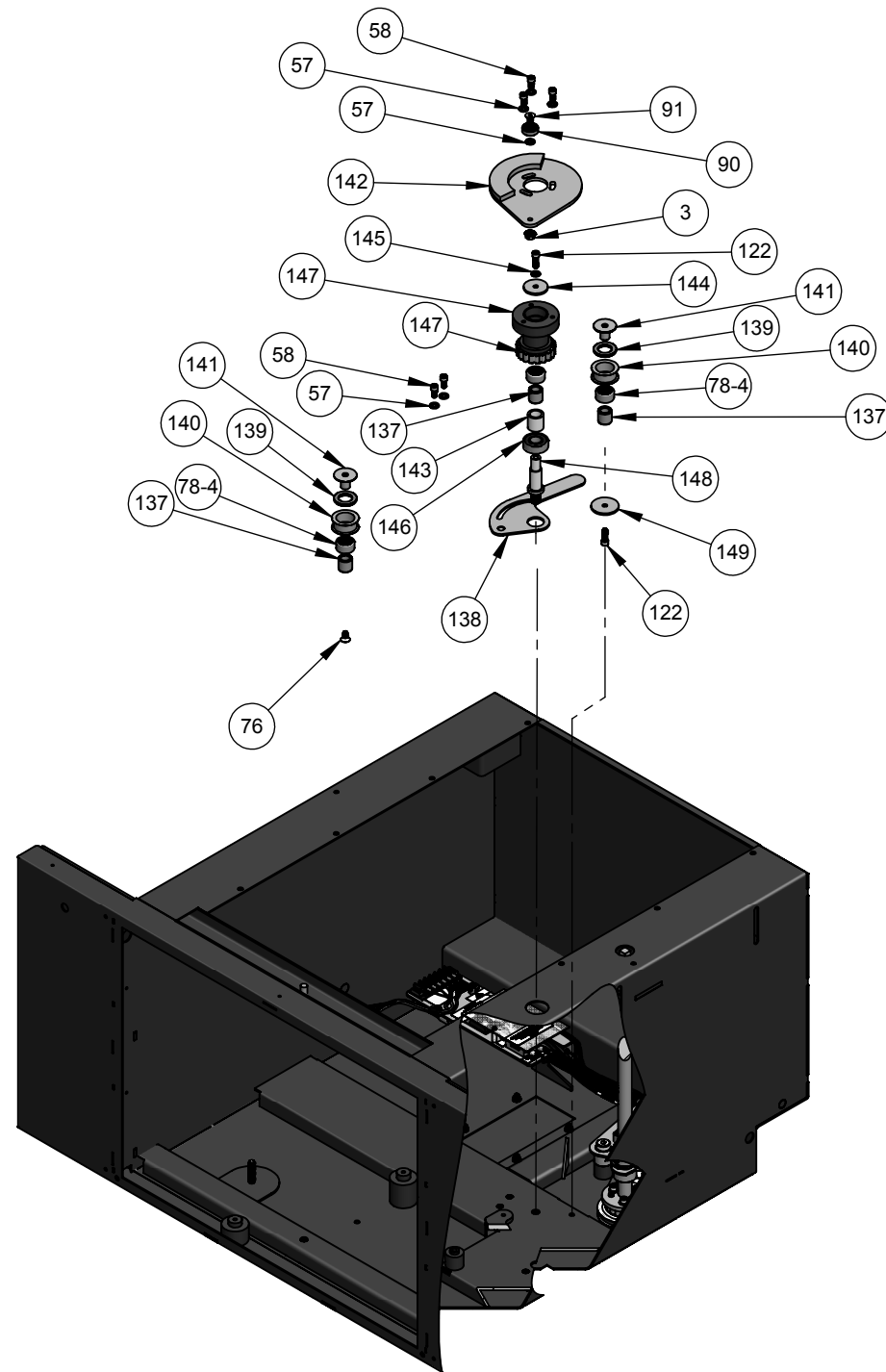
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SHOWN CUT AWAY

ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
137	H10121		INNER RACE (BELT TENSIONER)	3
138	B10113	HCD 033	ADJUSTMENT BRACKET (DRIVE BELT)	1
139	H10129		OILITE WASHER (.125 THICK)	2
140	B10292	HCD 005	PULLEY (BELT TENSIONING)	2
141	B10291	DD 005	AXLE (BELT TENSIONER)	2
142	B10116		LOCK CAM WELDED ASSEMBLY (REAR DOOR DRIVER)	1
143	B10114	HCD 023	SPACER (DOOR DRIVER)	1
144	B10115	HCD 021F	BUTTON (REAR DOOR DRIVER)	1
145	H0010		1/4" LOCK WASHER	1
146	H10130		BEARING (REAR DOOR DRIVER)(1623RS)	1
147	B10112		HUB WELDED ASSEMBLY (REAR DOOR DRIVER)	1
148	B10111	HCD 022	SHAFT (DOOR DRIVER)	1
149	B10117	HCD 034	SPACER (STATIONARY IDLER) (MAIN DRIVE BELT)	1

DOOR DRIVER HUB ASSEMBLY

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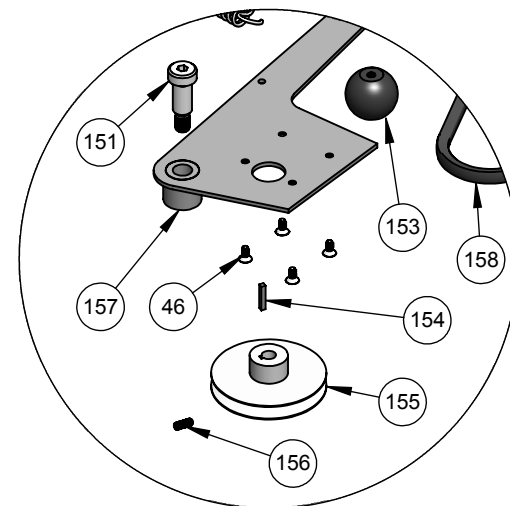
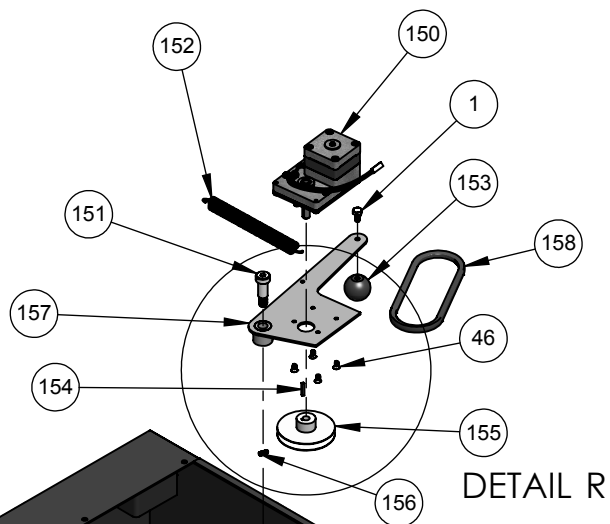
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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
150	E0116		MOTOR	1
151	H0106		1/2 X 1 SOCKET SHOULDER BOLT	1
152	H10131		COMPRESSION SPRING (MOTOR DRIVE)	1
153	H1150		KNOB (MANUAL HANDLE)	1
154	B4656		MOTOR KEYSTOCK	1
155	B4626	DD 069	MOTOR PULLEY	1
156	H10132		10-32 X 1/2 SOCKET CUP POINT SET SCREW	1
157	B10106		MOTOR BRACKET WELDED ASSEMBLY	1
158	H10133		MOTOR DRIVE V-BELT	1



DETAIL R
SCALE 1 : 5

MOTOR MOUNT ASSEMBLY

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HAMILTON

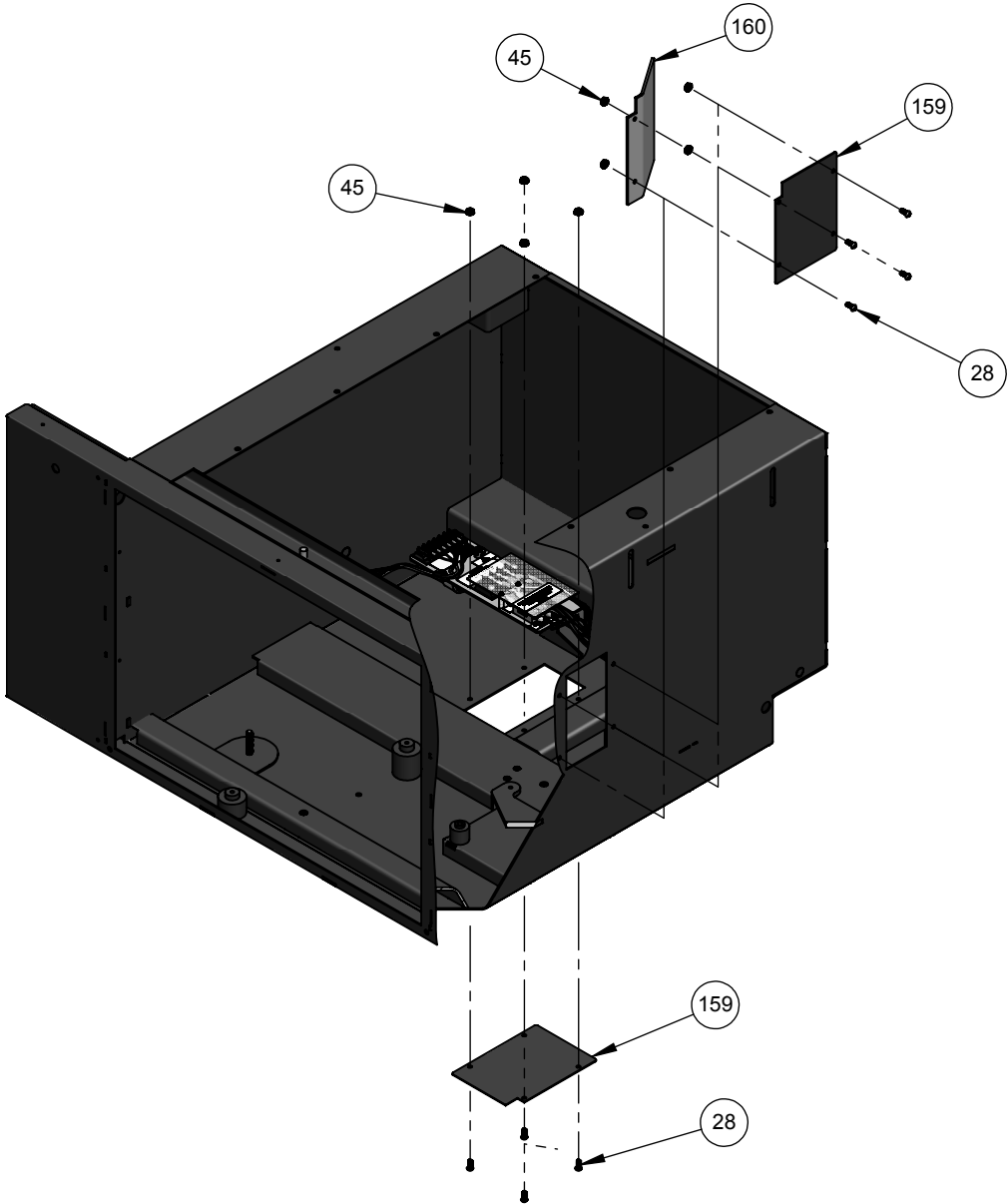
DCD18
EXPLODED VIEW
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SHOWN CUT AWAY

ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
159	B4612	DD 039	COVER HEATER OPENING	2
160	B4661	DD 118	HEATER OPENING SHOT GUARD	1

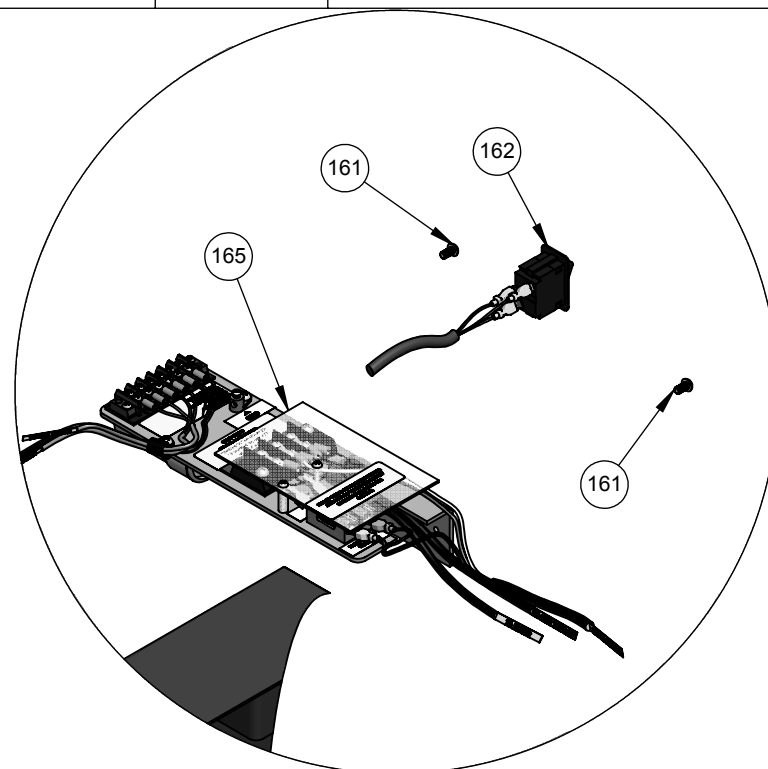
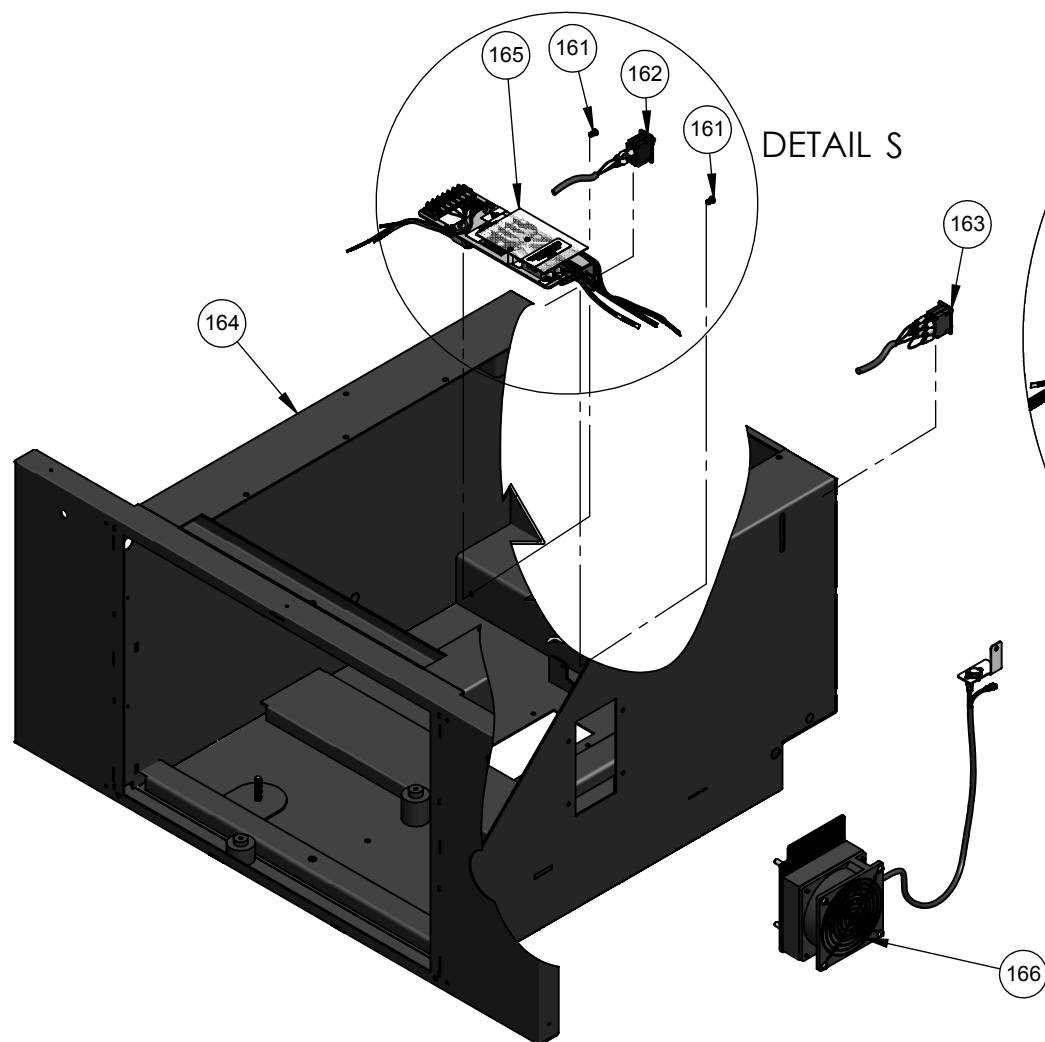


SHOWN CUT AWAY

COVERS

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ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
161	H0242		10-32 X 3/8" RHMS	2
162	E0171		HEATER SWITCH	1
163	E0172		MOVEMENT SWITCH	1
164	B10080		HOUSING WELDED ASSEMBLY	1
165	E10118		ELECTRICAL PANEL BOARD ASSEMBLY	1
OPTIONAL HEATER ASSEMBLY				
ITEM NO.	PART NUMBER	DRAWING NUMBER	DESCRIPTION	QTY.
166	E0794		HEATER OPTION	1



DETAIL S
SCALE 1 : 5

ELECTRICAL PANEL
AND SWITCHES

SHOWN CUT AWAY

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